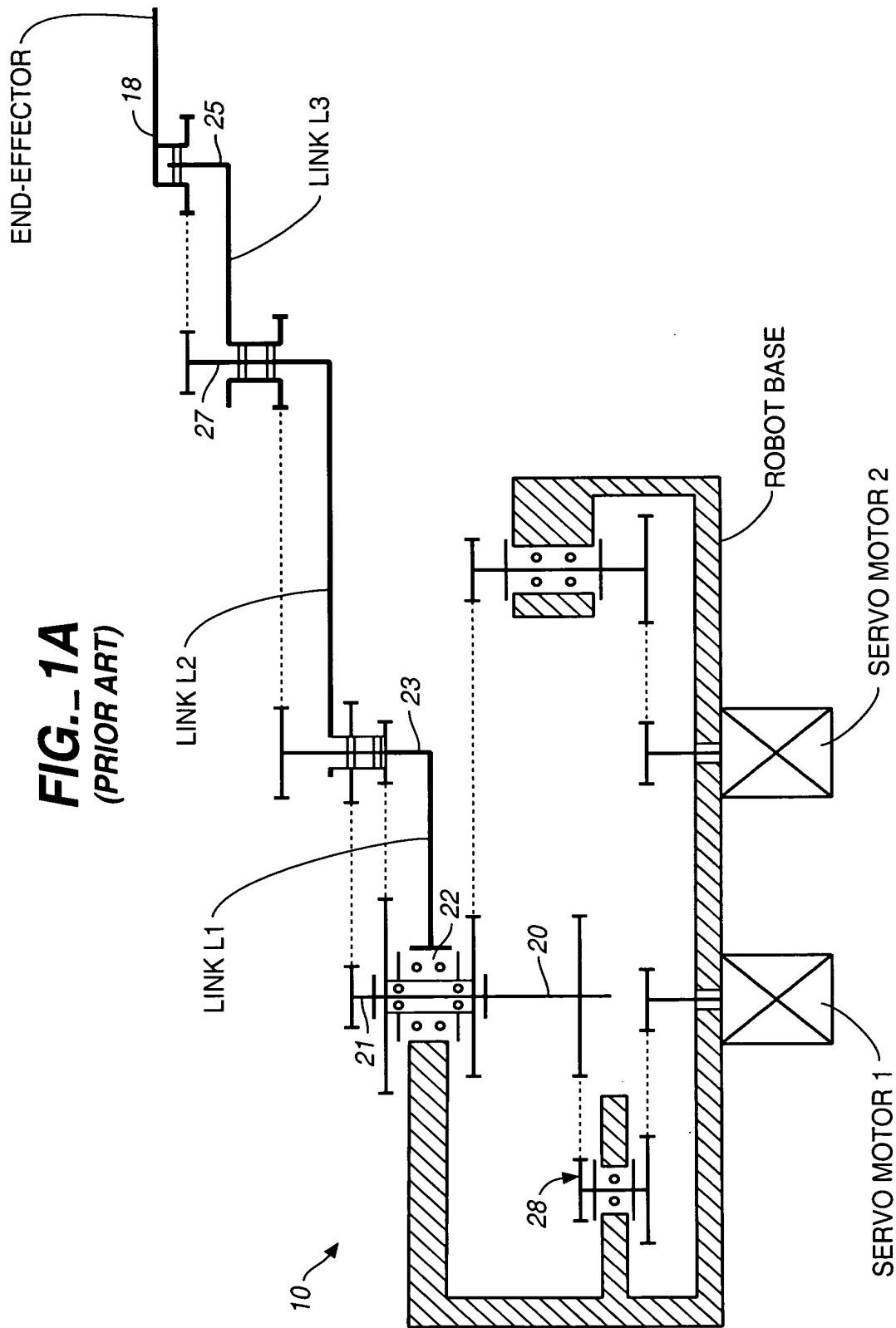
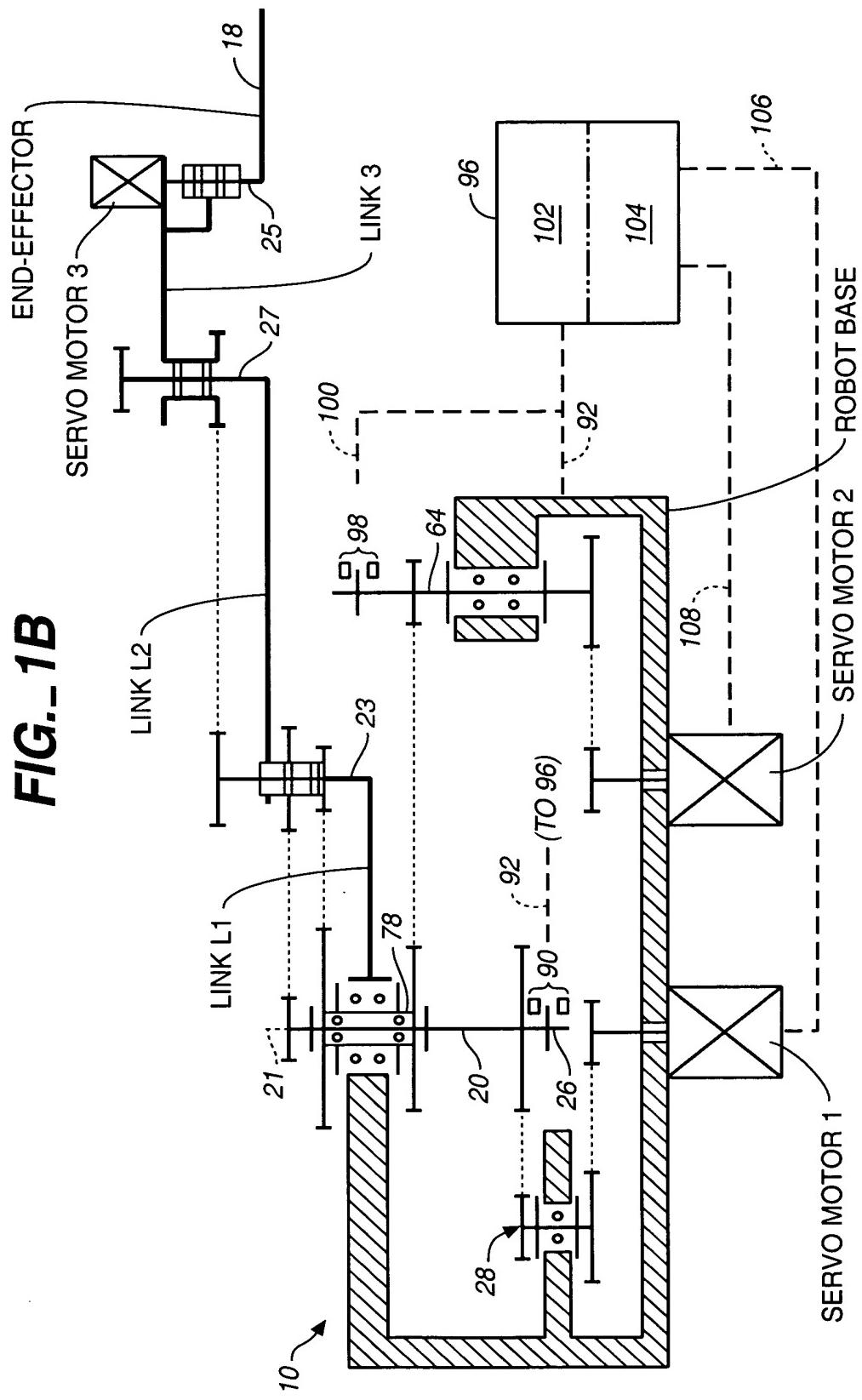
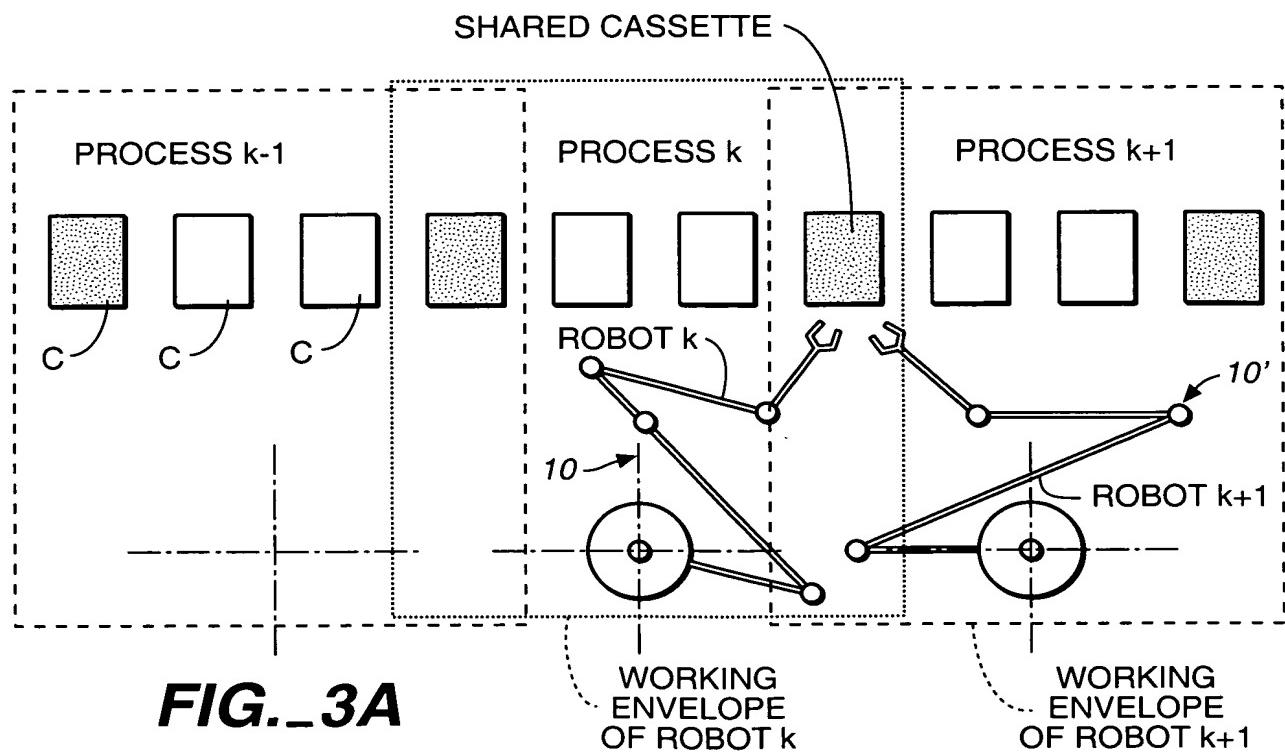
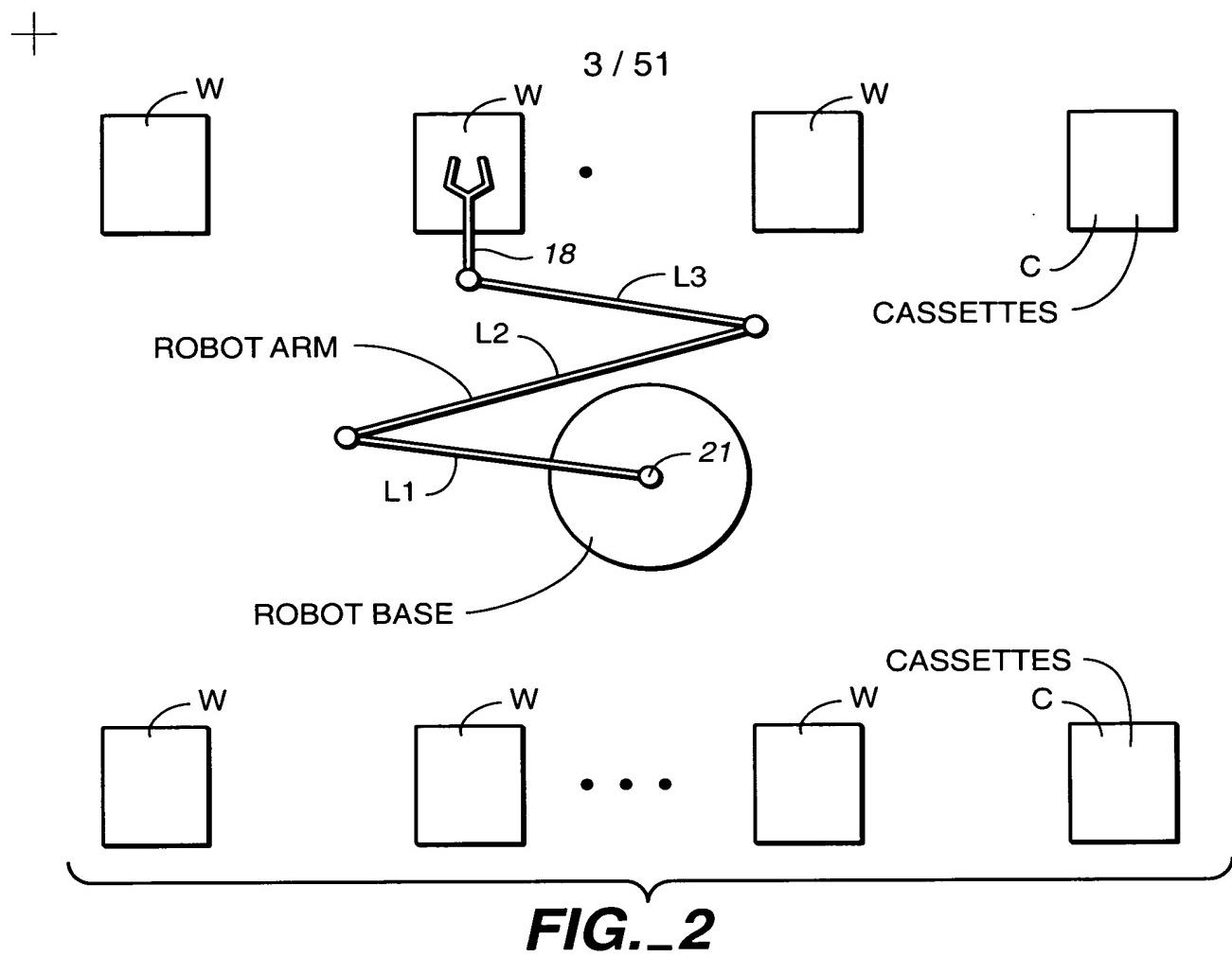
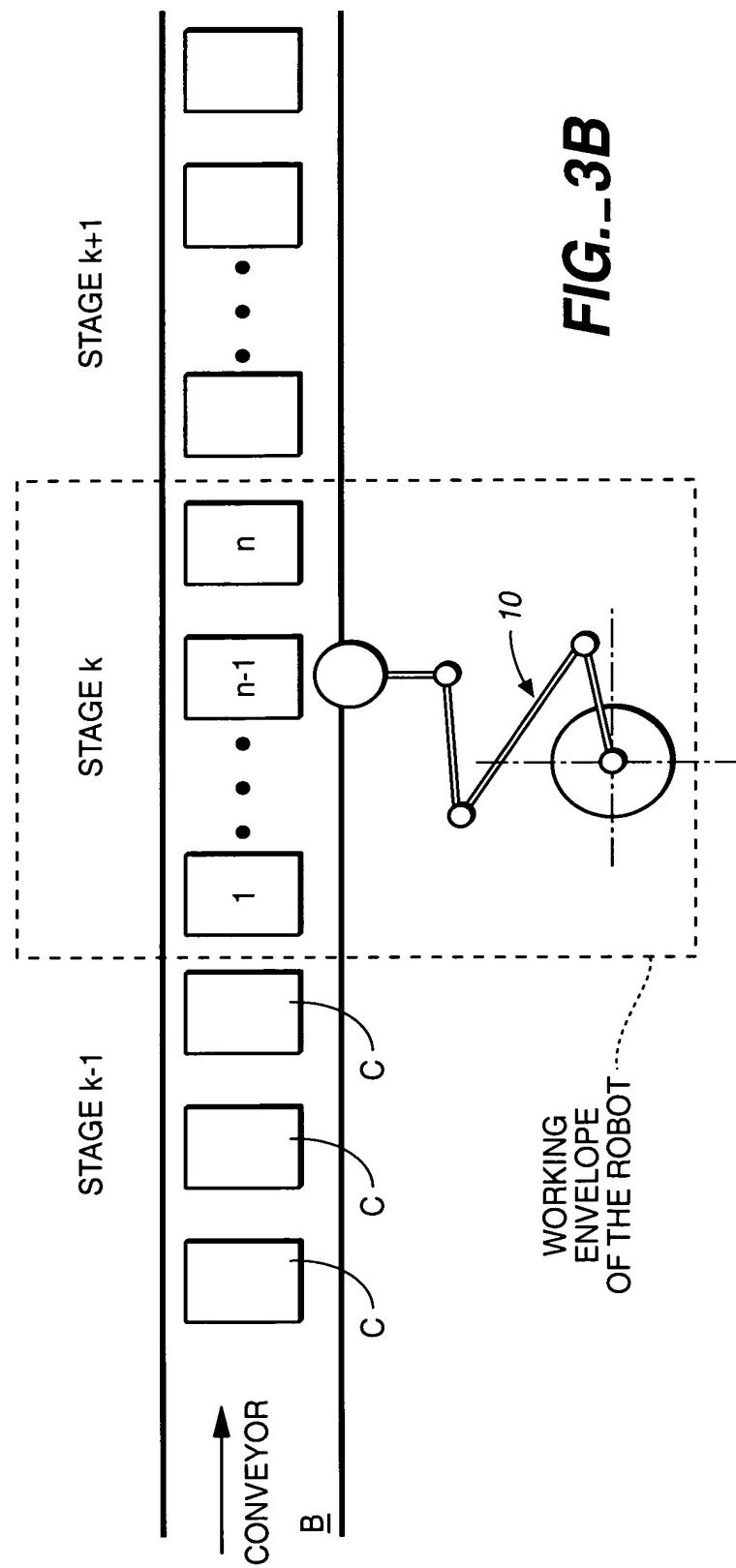


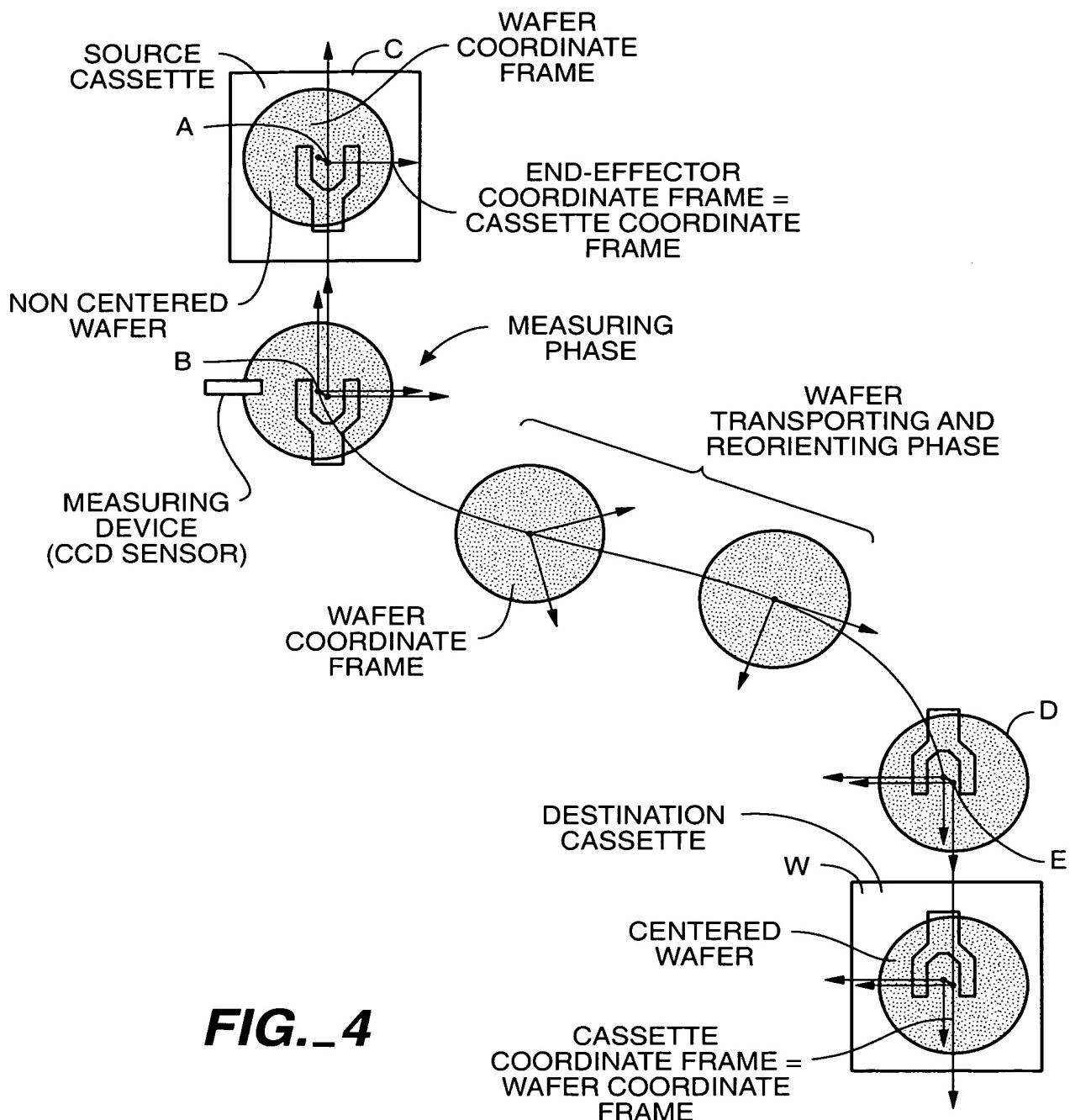
**FIG.-1A**  
*(PRIOR ART)*

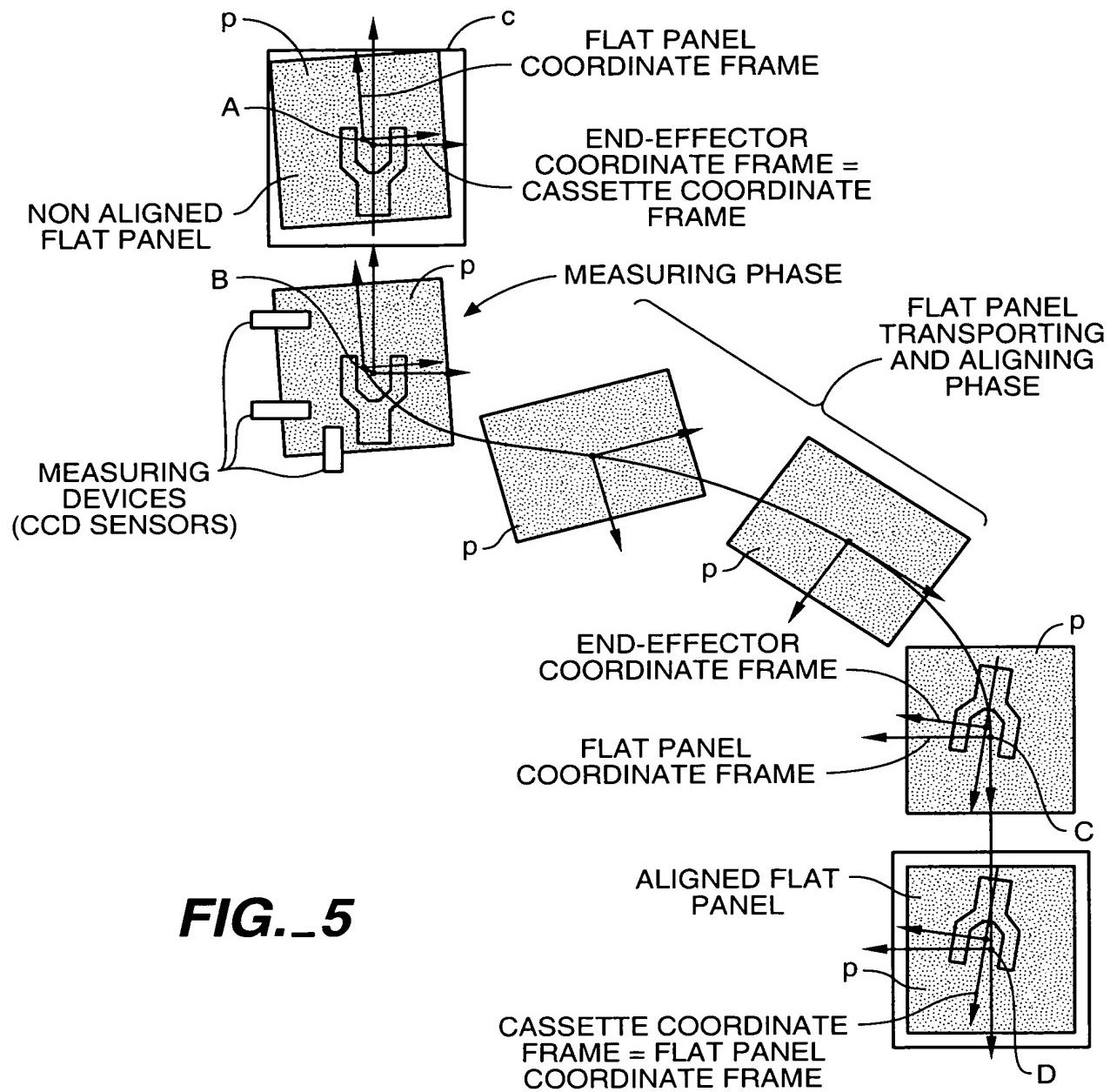


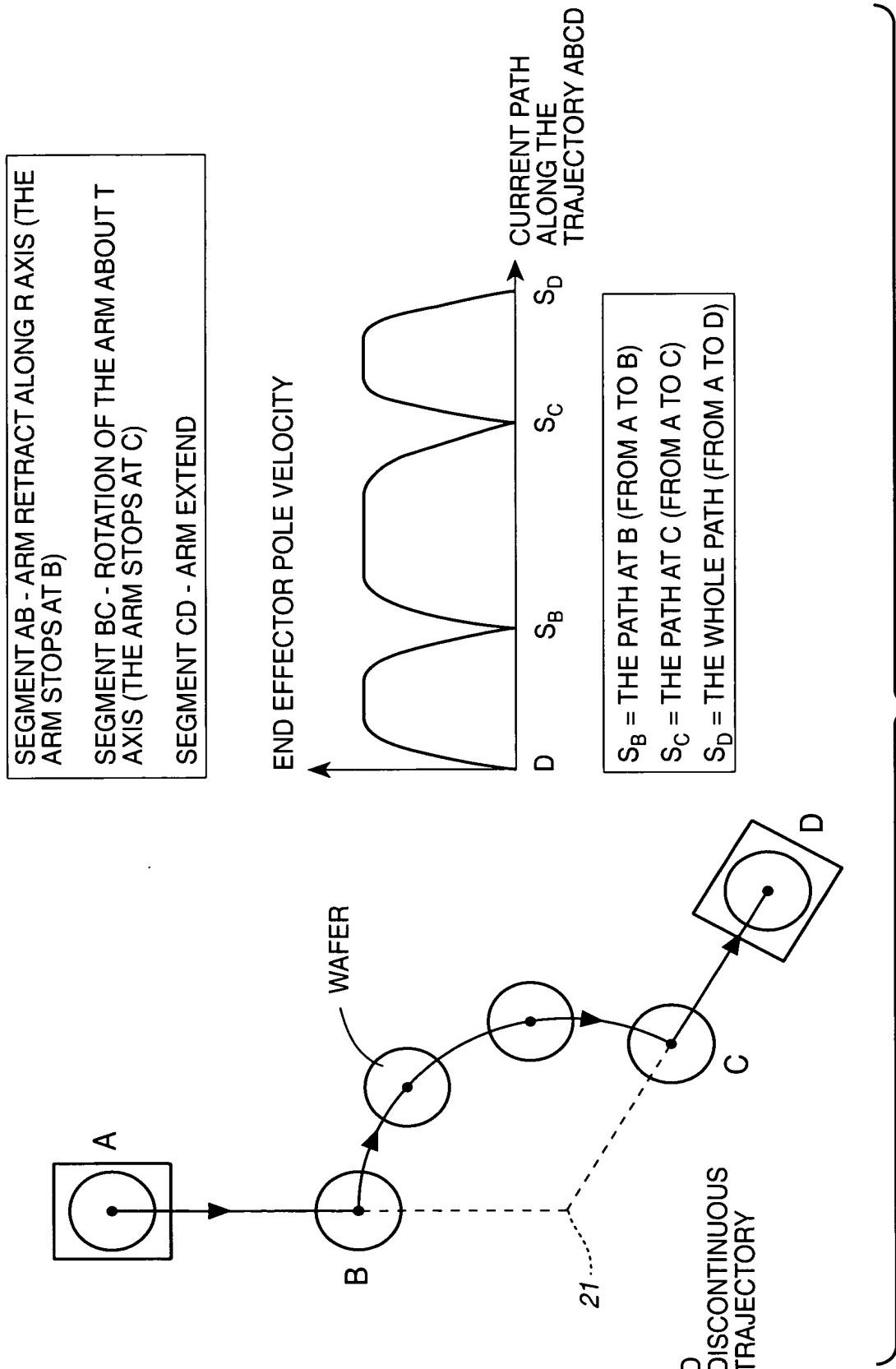
**FIG.- 1B**

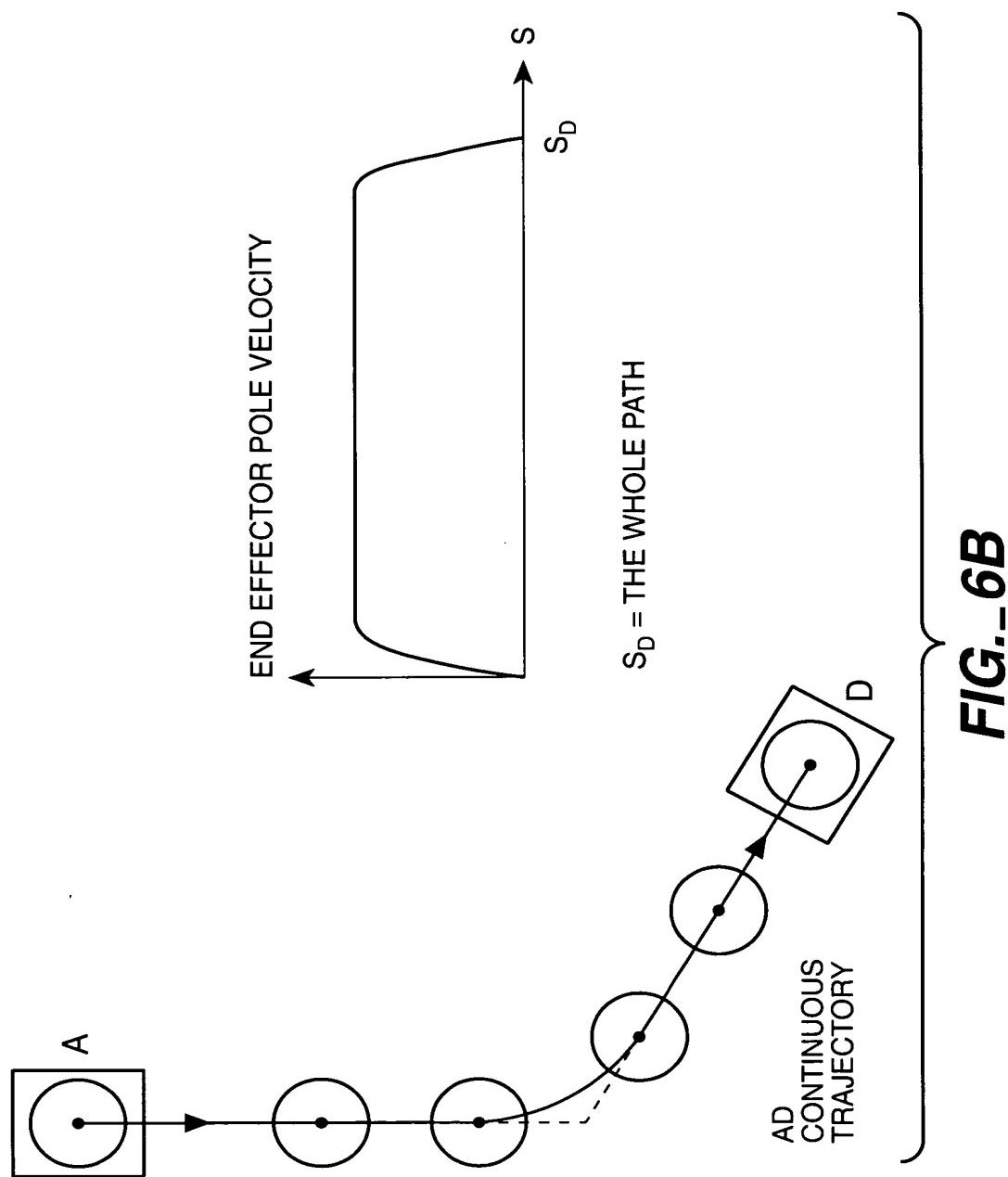


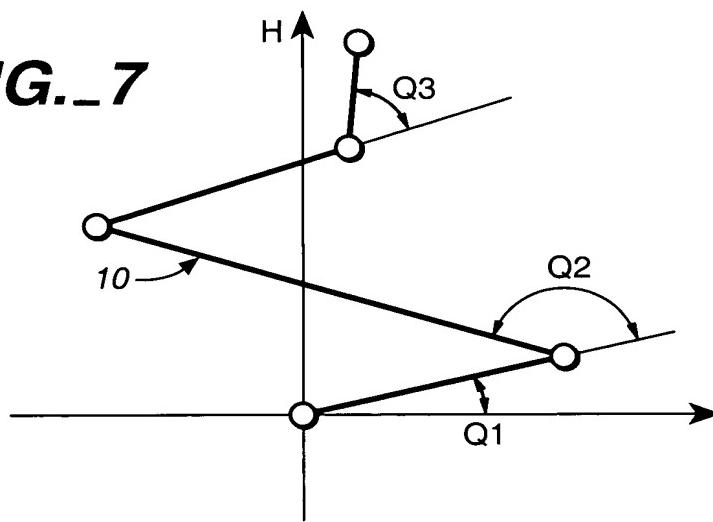
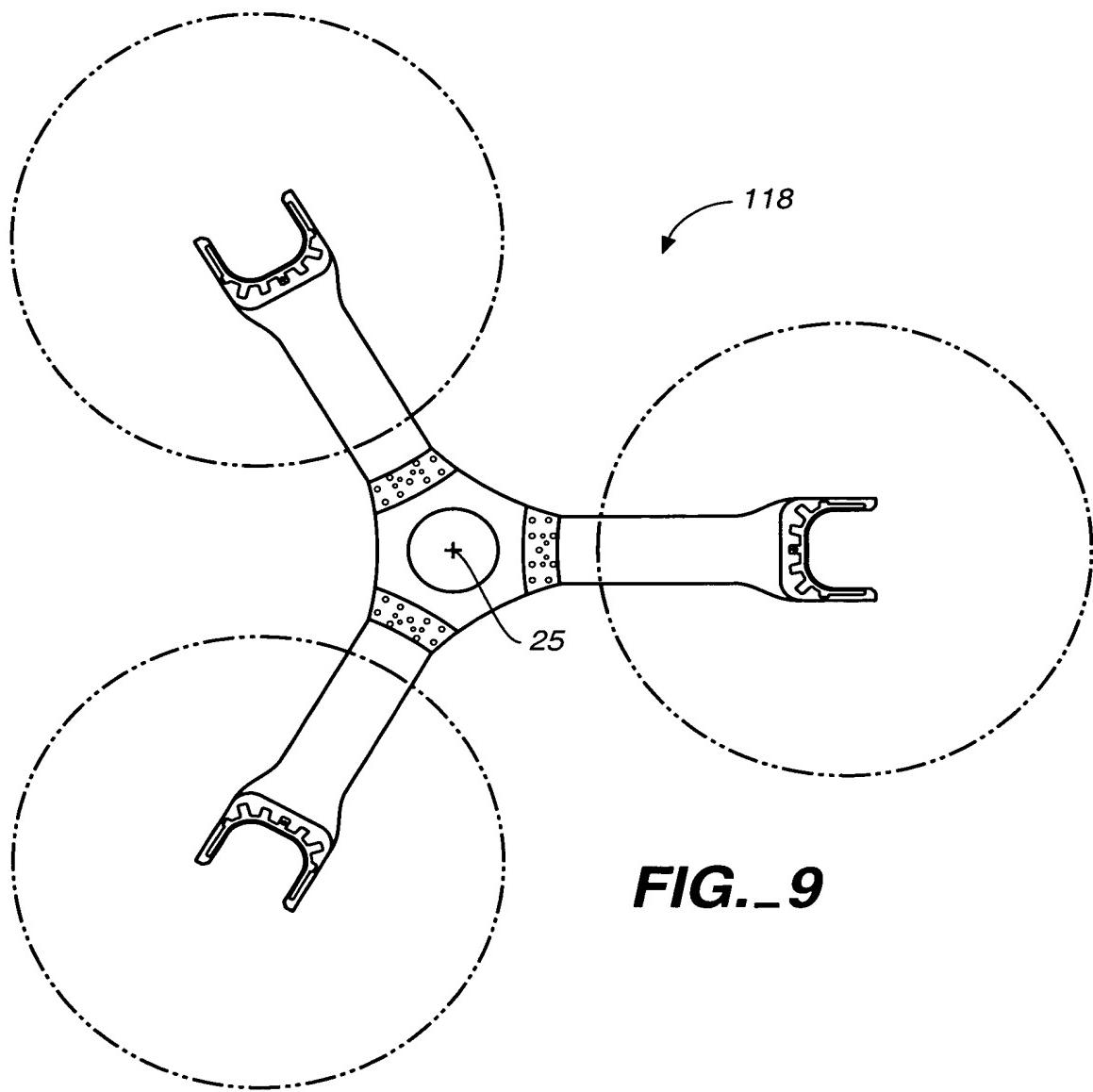


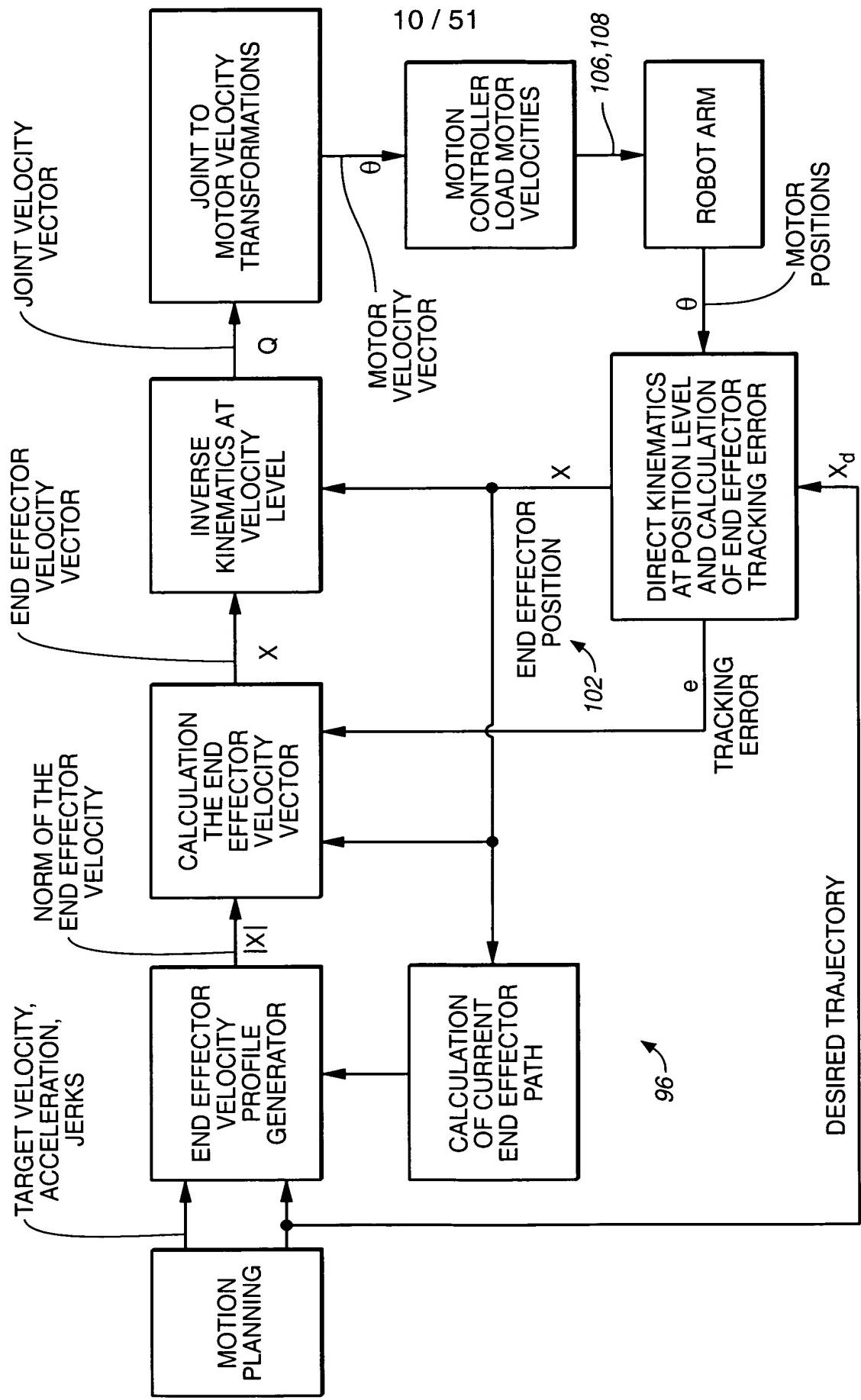
**FIG.\_4**

**FIG.\_5**





**FIG.\_7****FIG.\_9**

**FIG.-8**

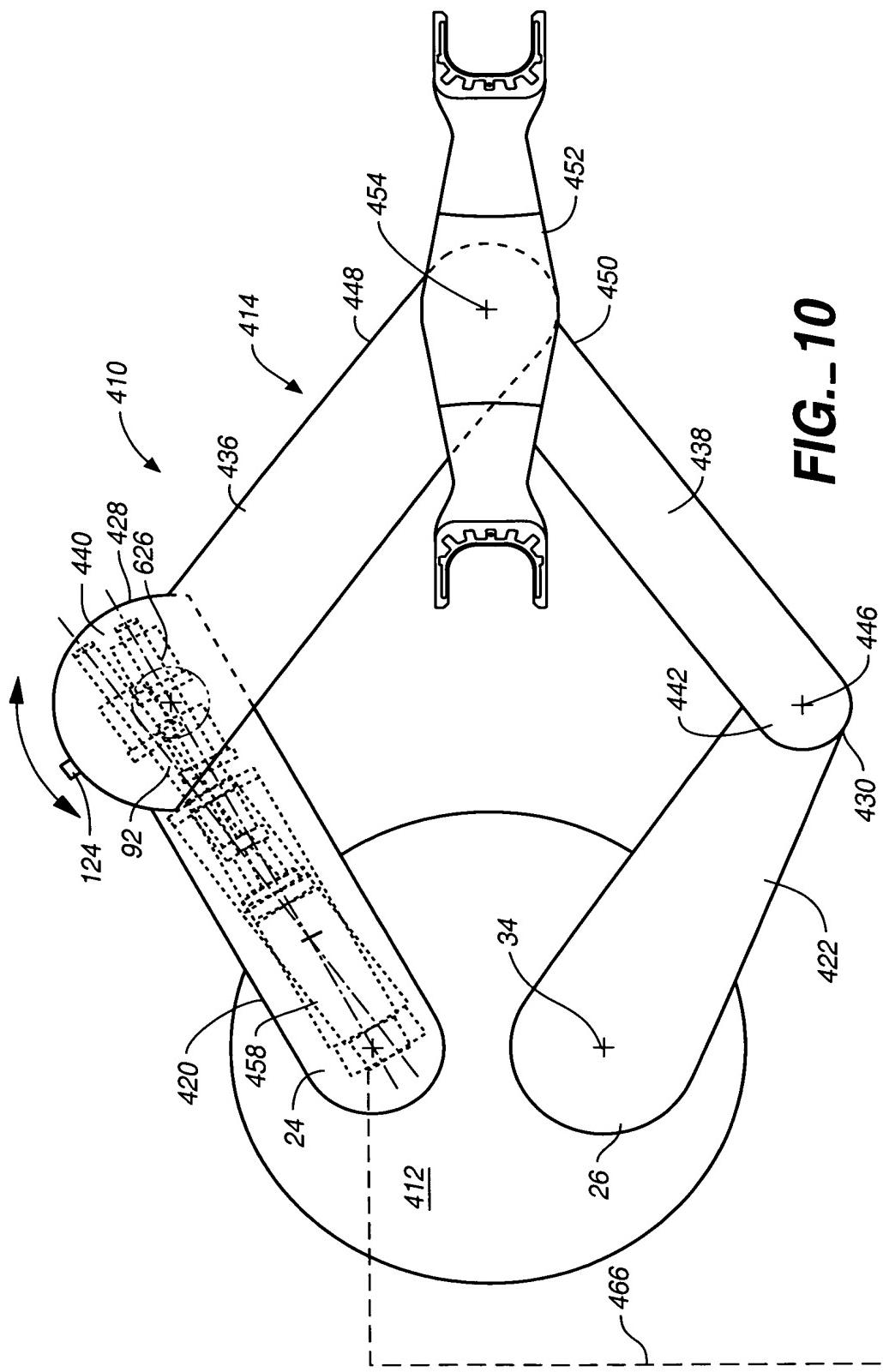


FIG.-10

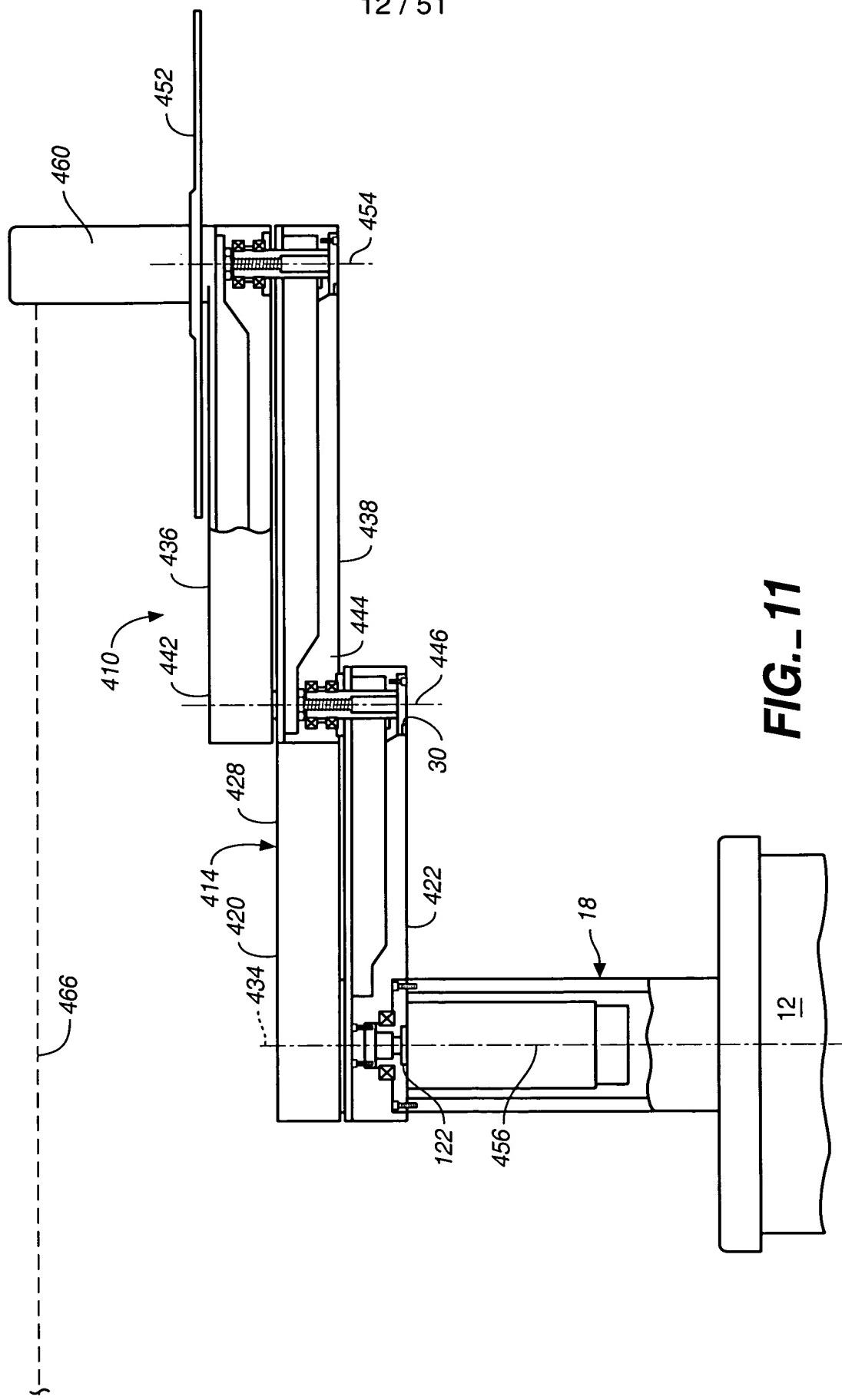
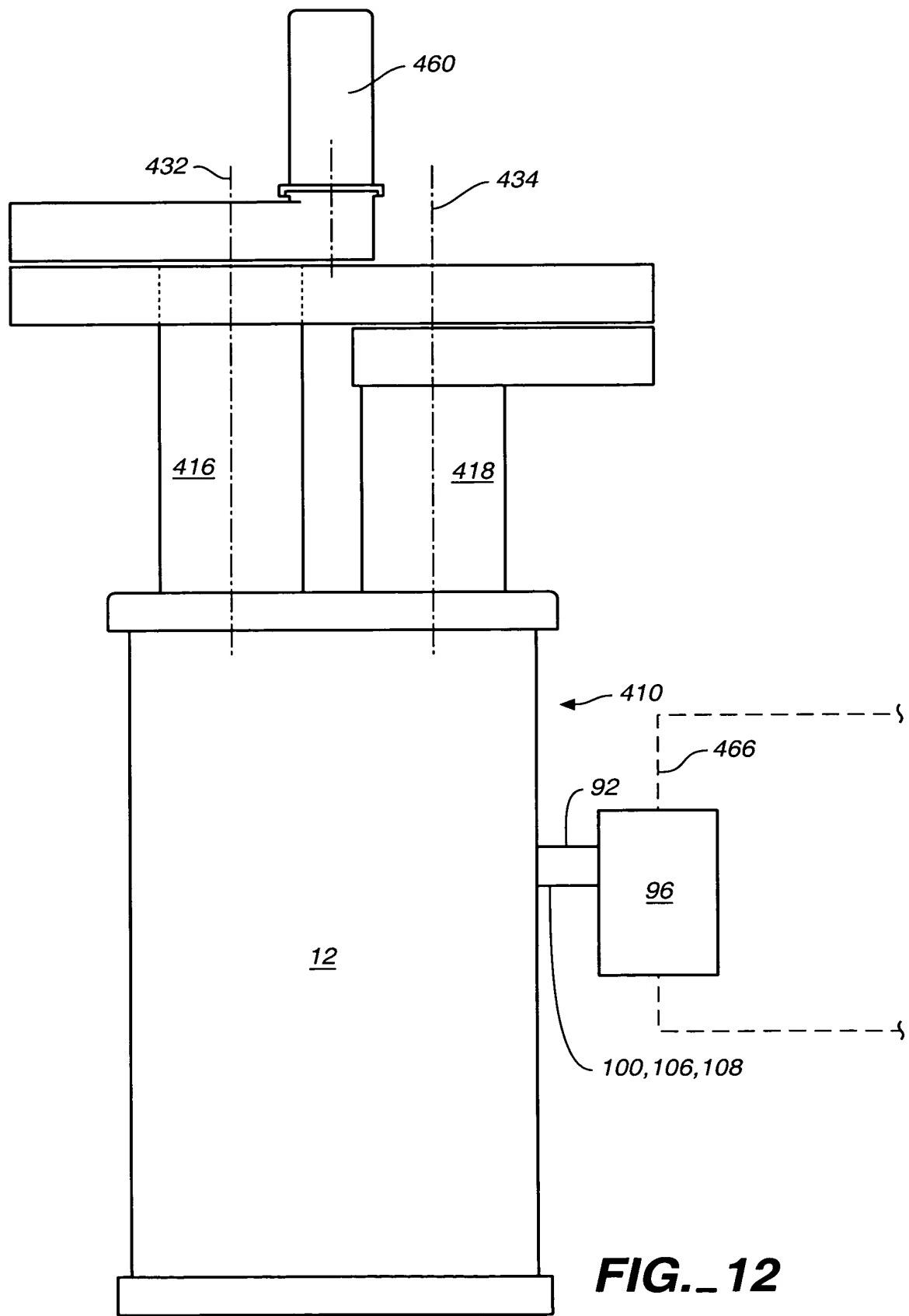


FIG. 11

**FIG. 12**

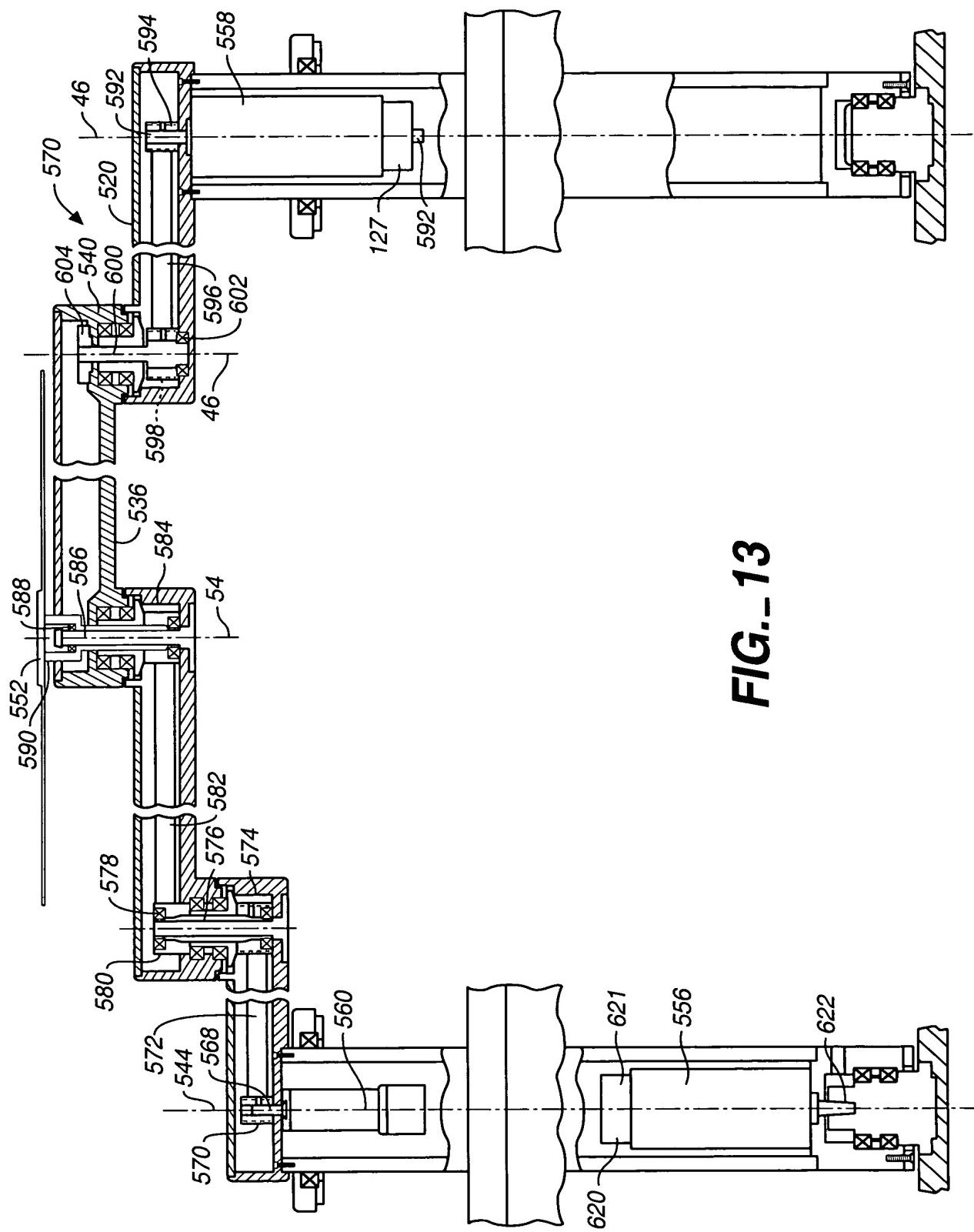


FIG. 13

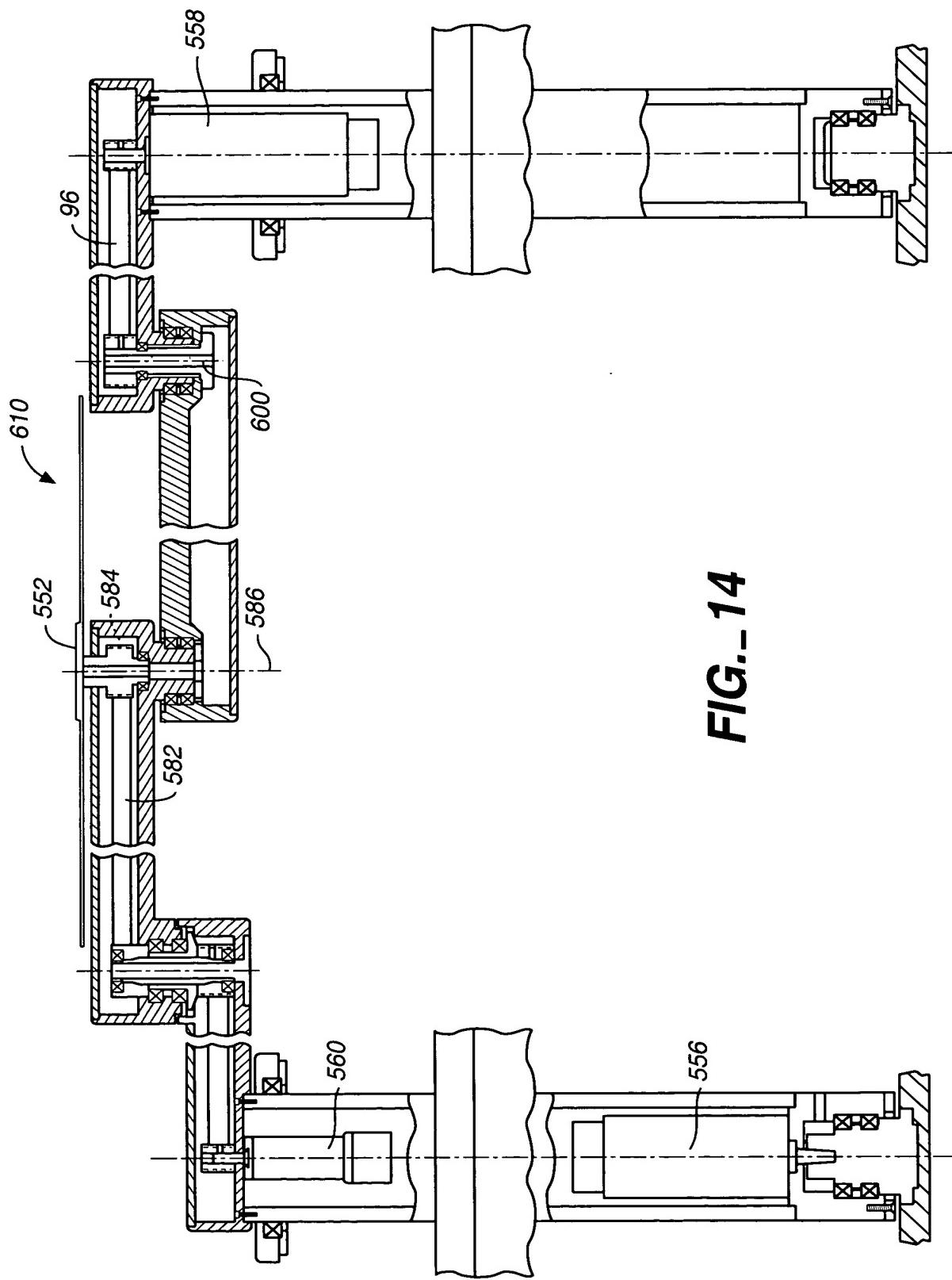
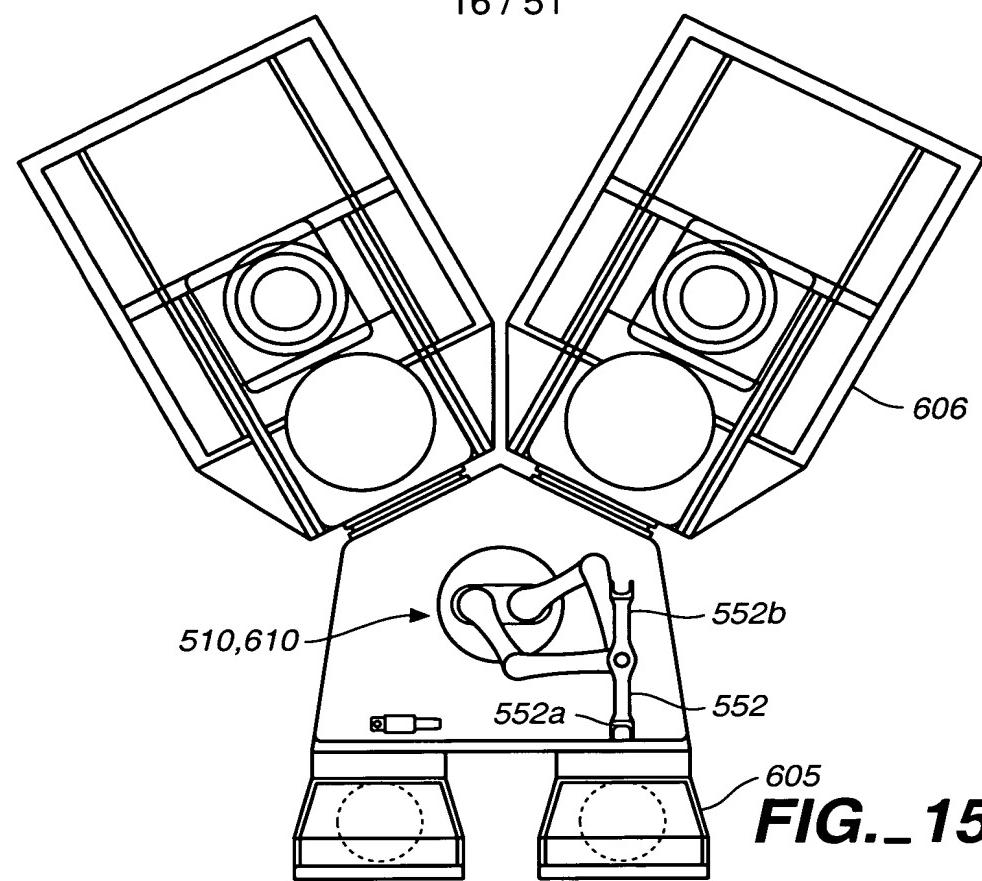
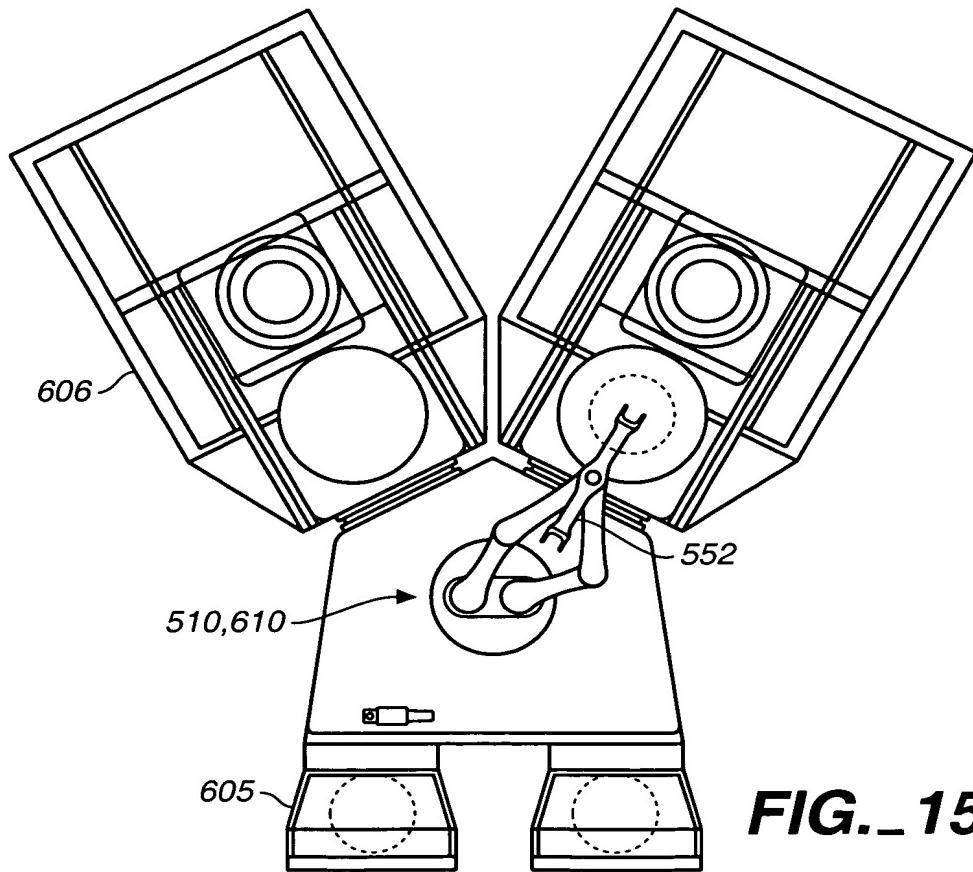


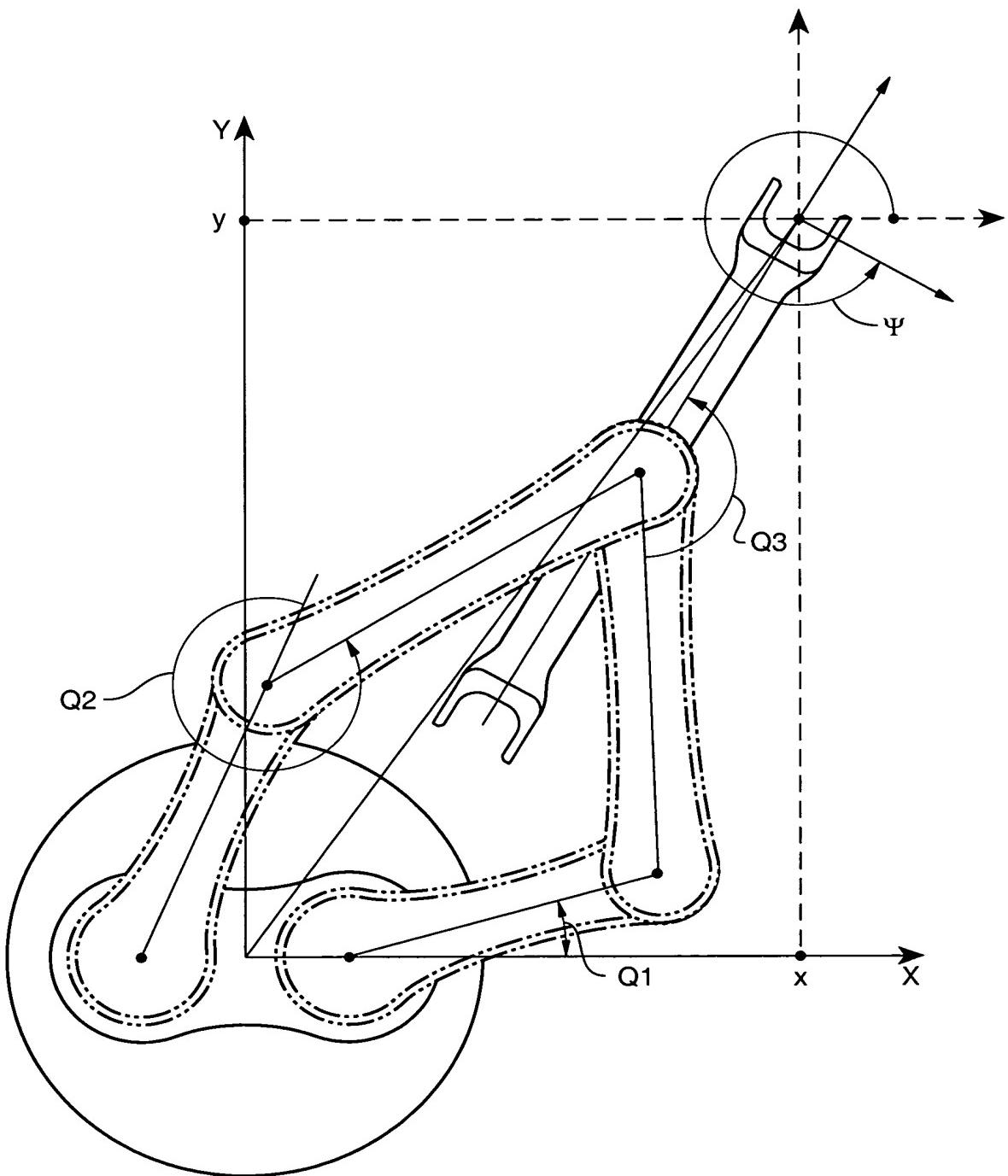
FIG. 14



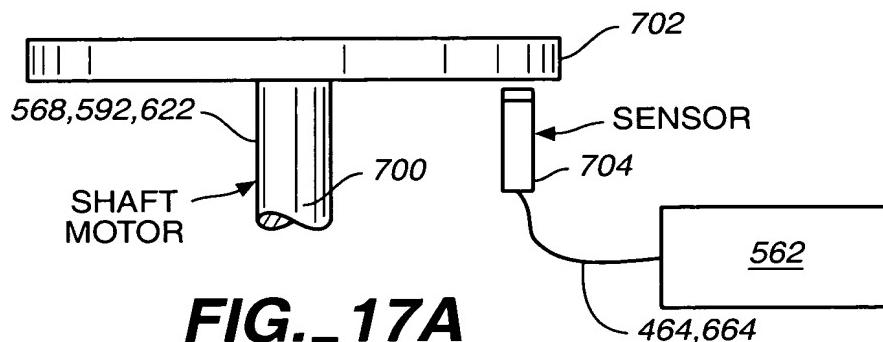
**FIG.\_ 15A**



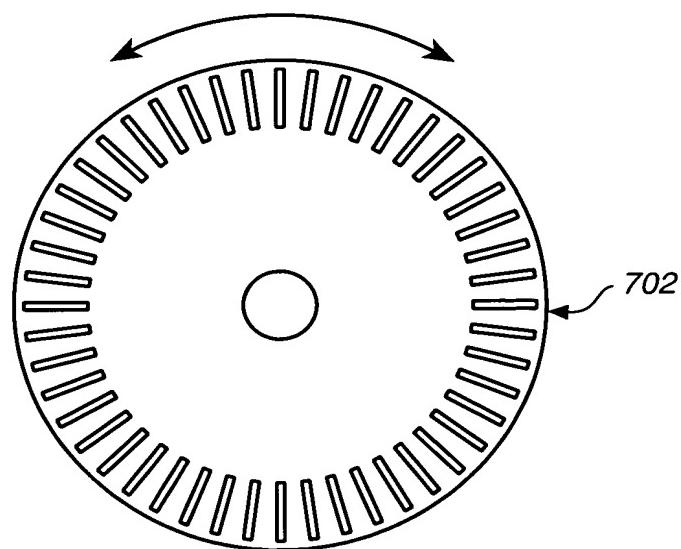
**FIG.\_ 15B**



**FIG.. 16**



**FIG. 17A**



**FIG. 17B**

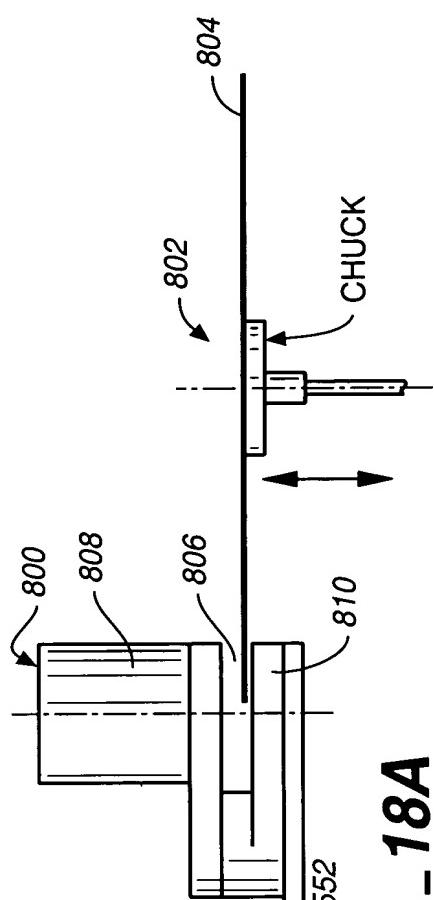


FIG. 18A

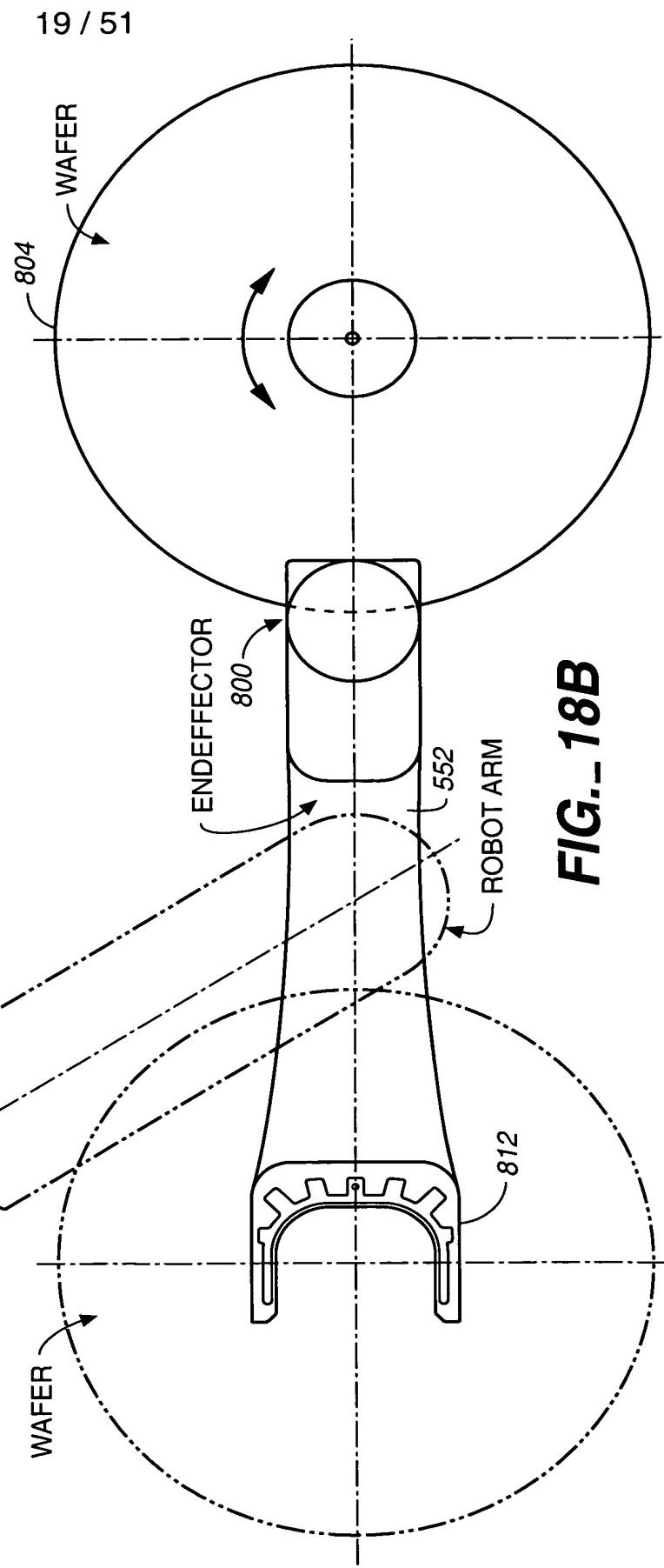


FIG. 18B

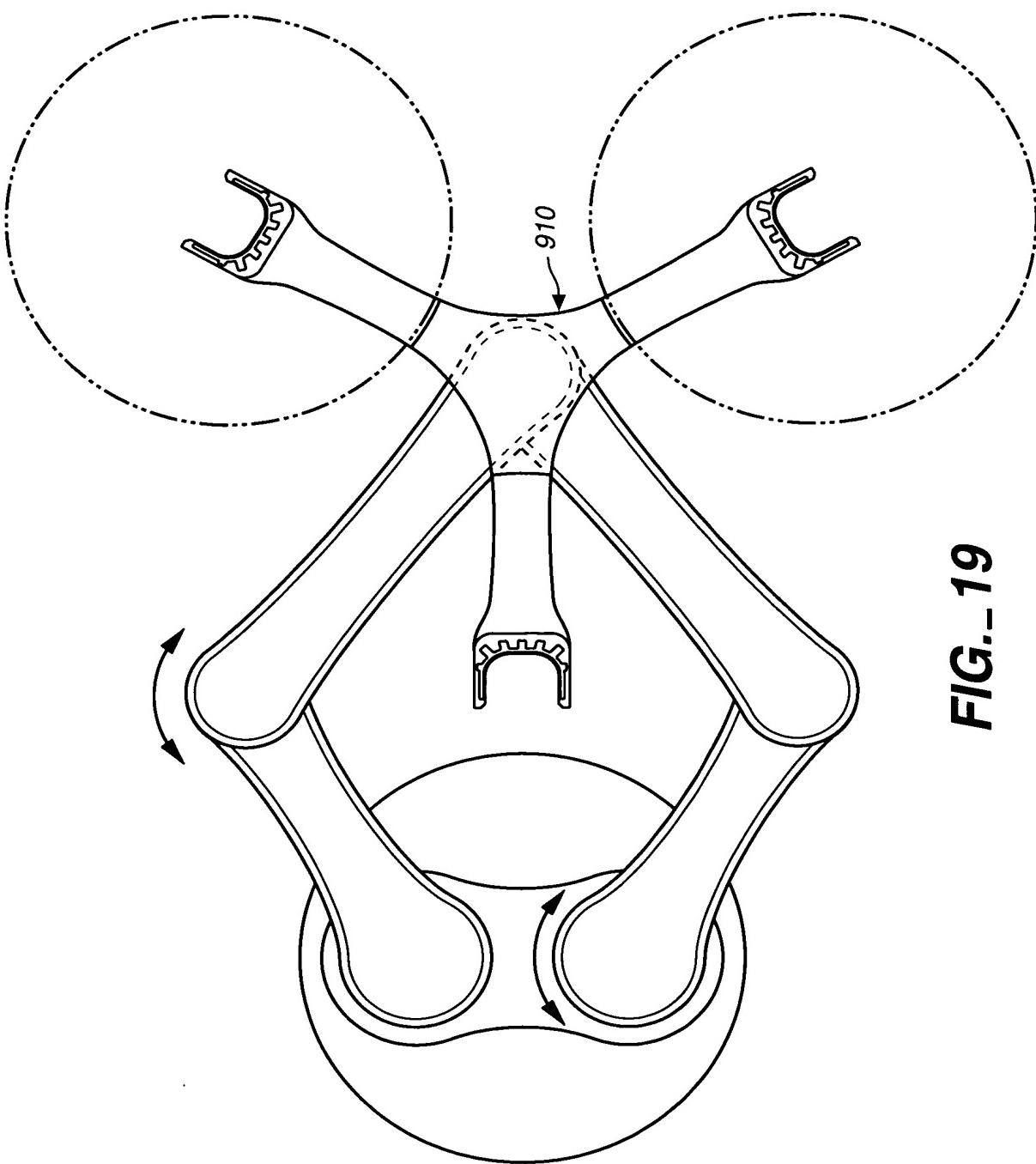
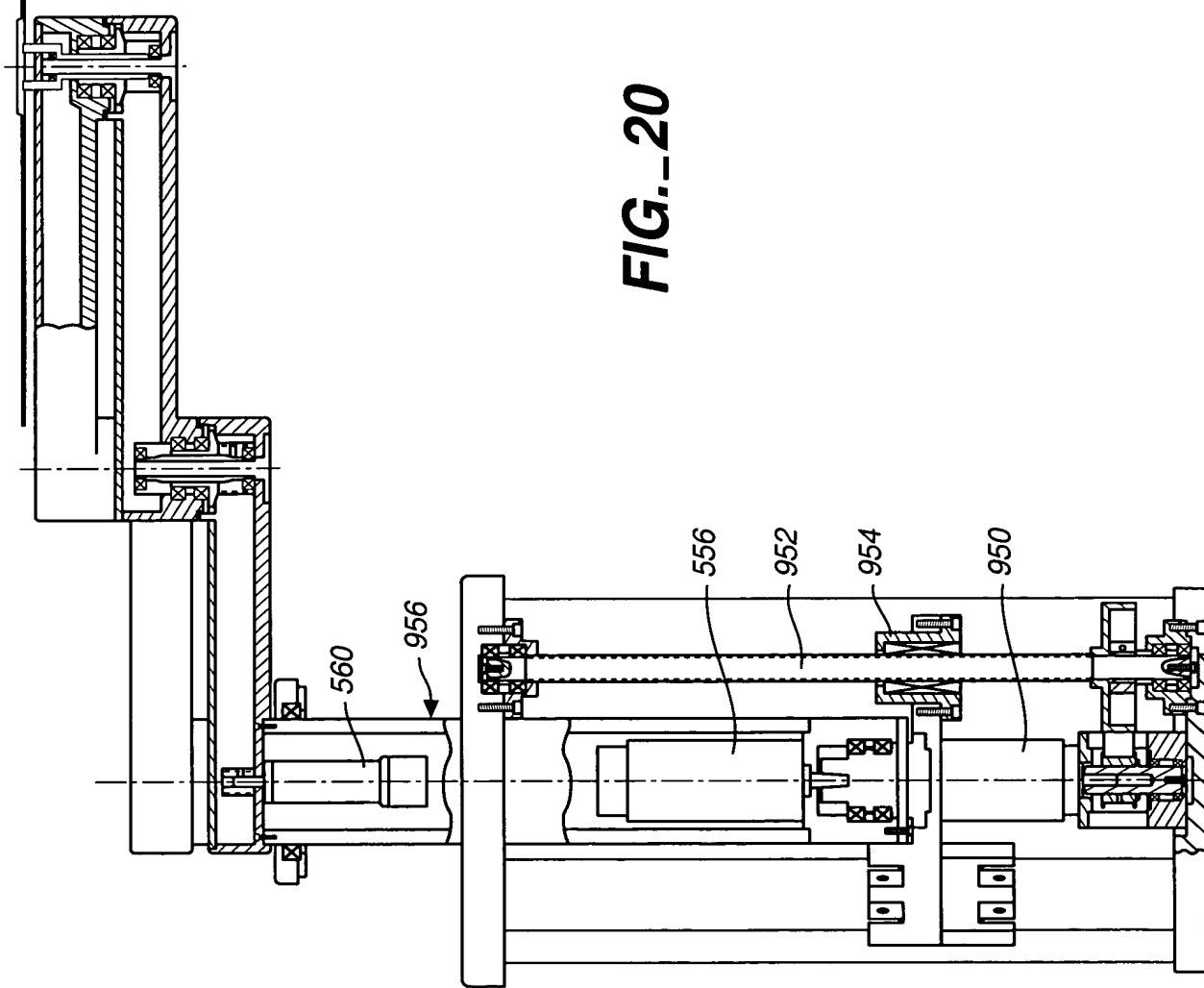
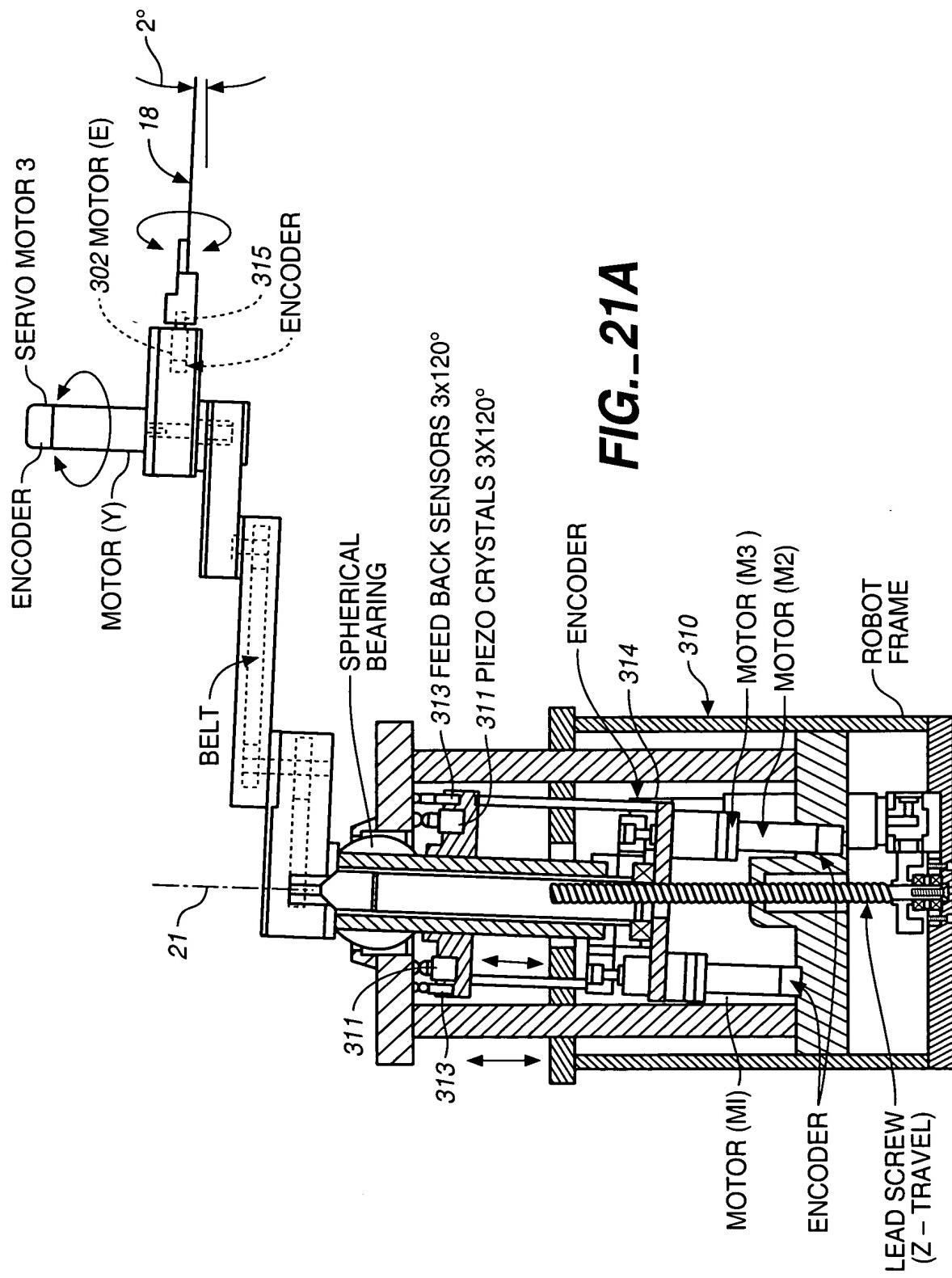
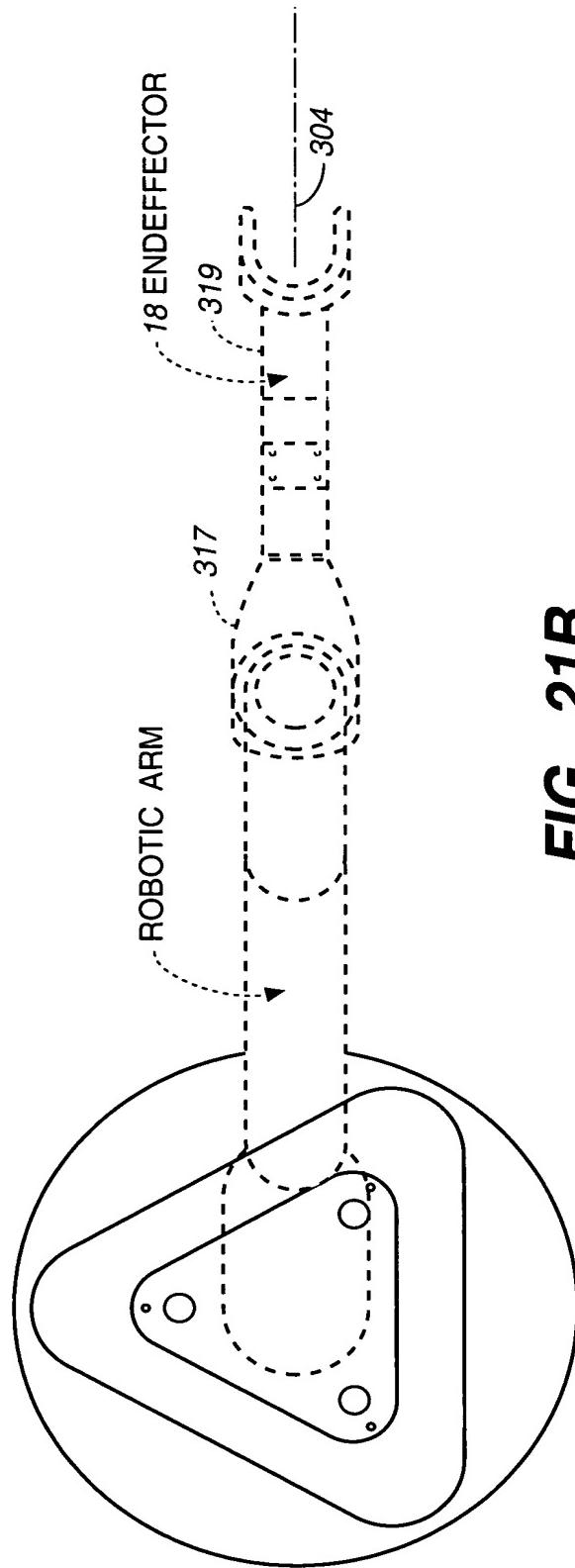


FIG.- 19

FIG.-20

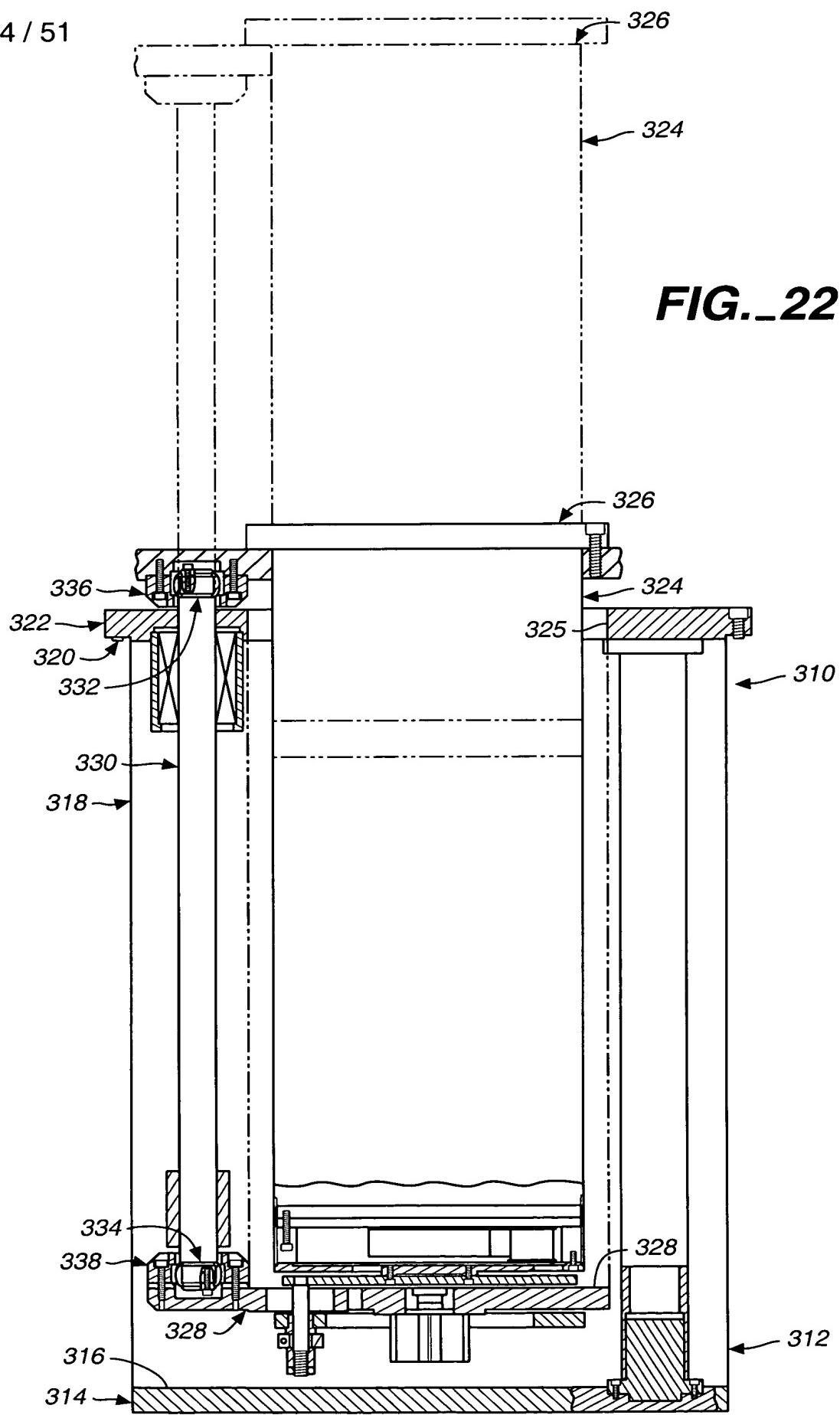




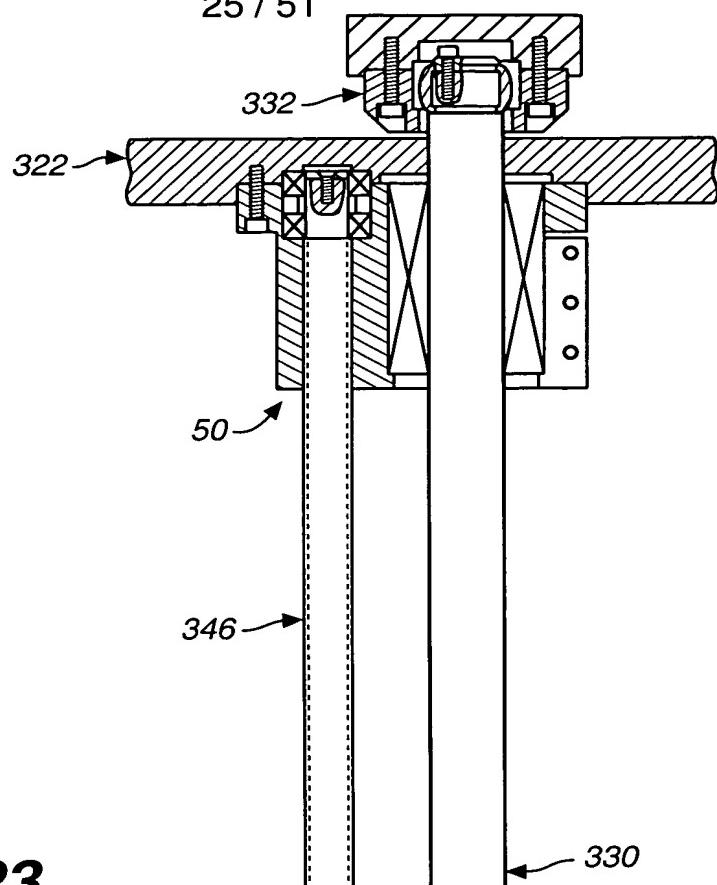
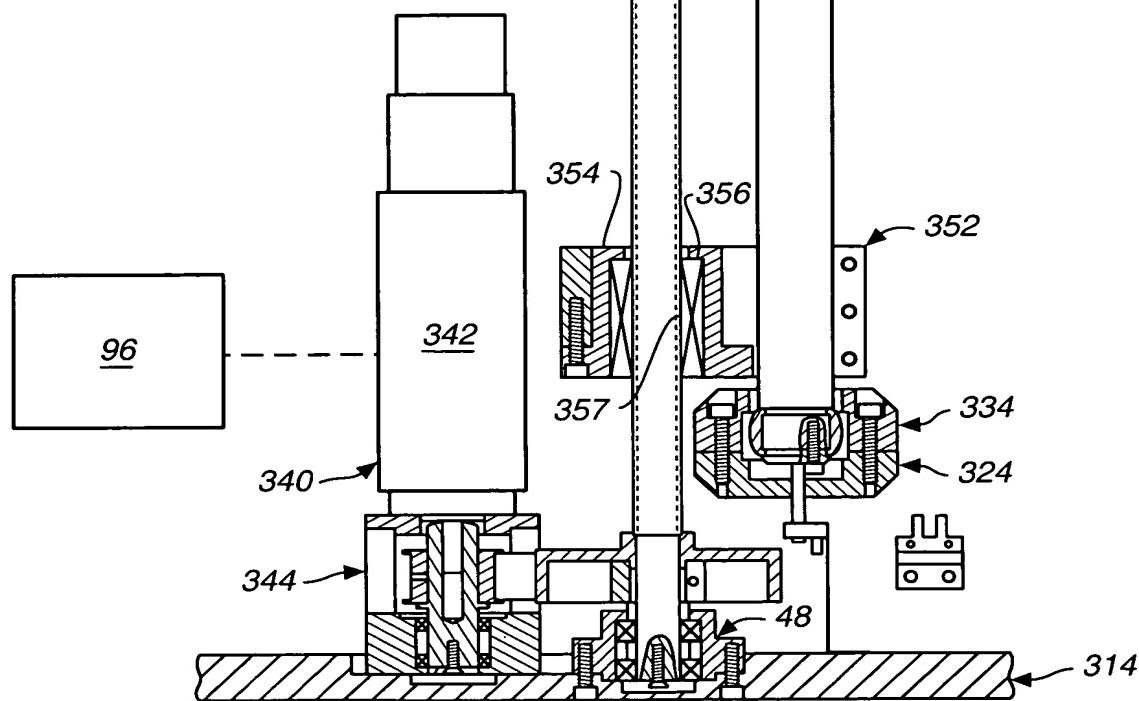


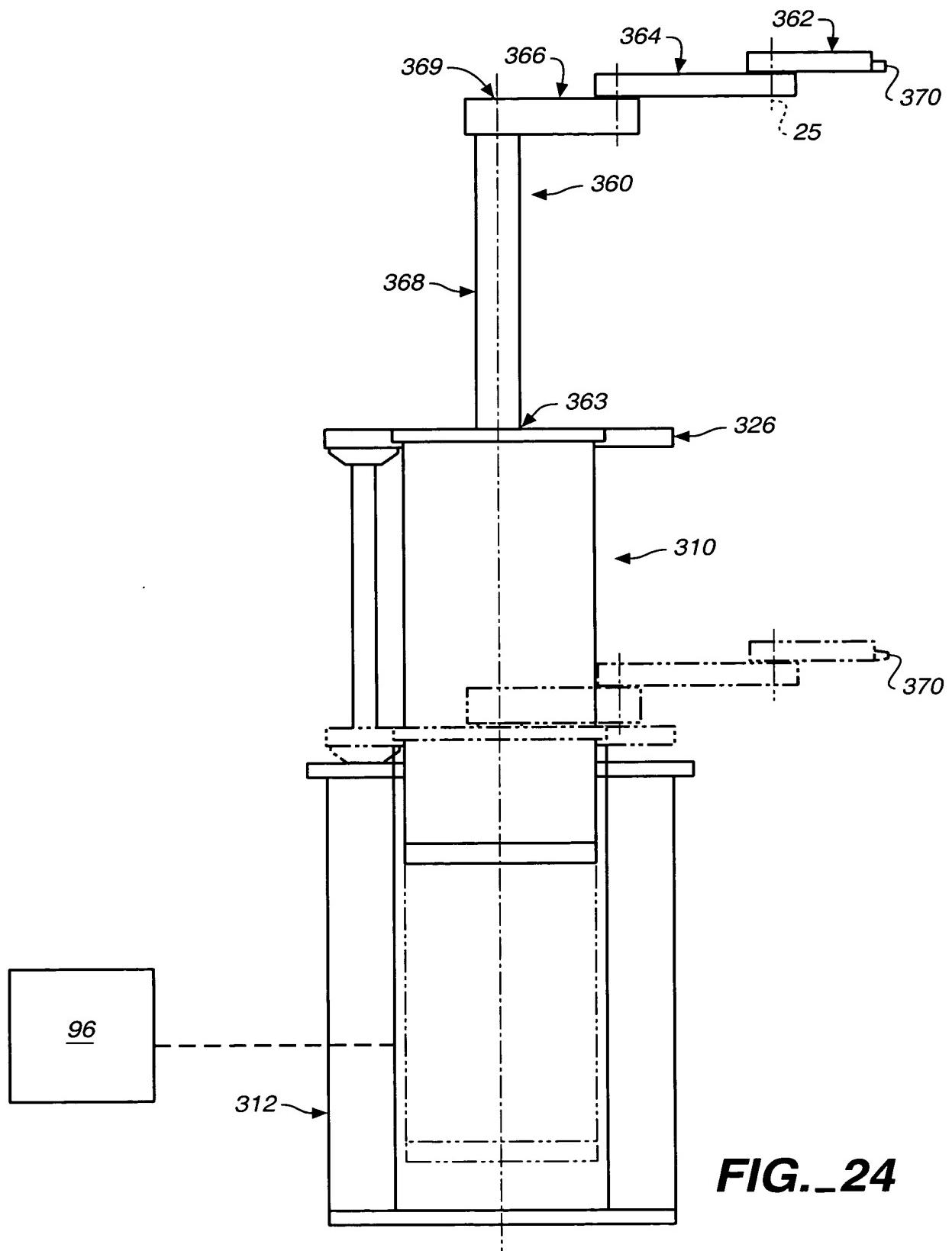
**FIG.. 21B**

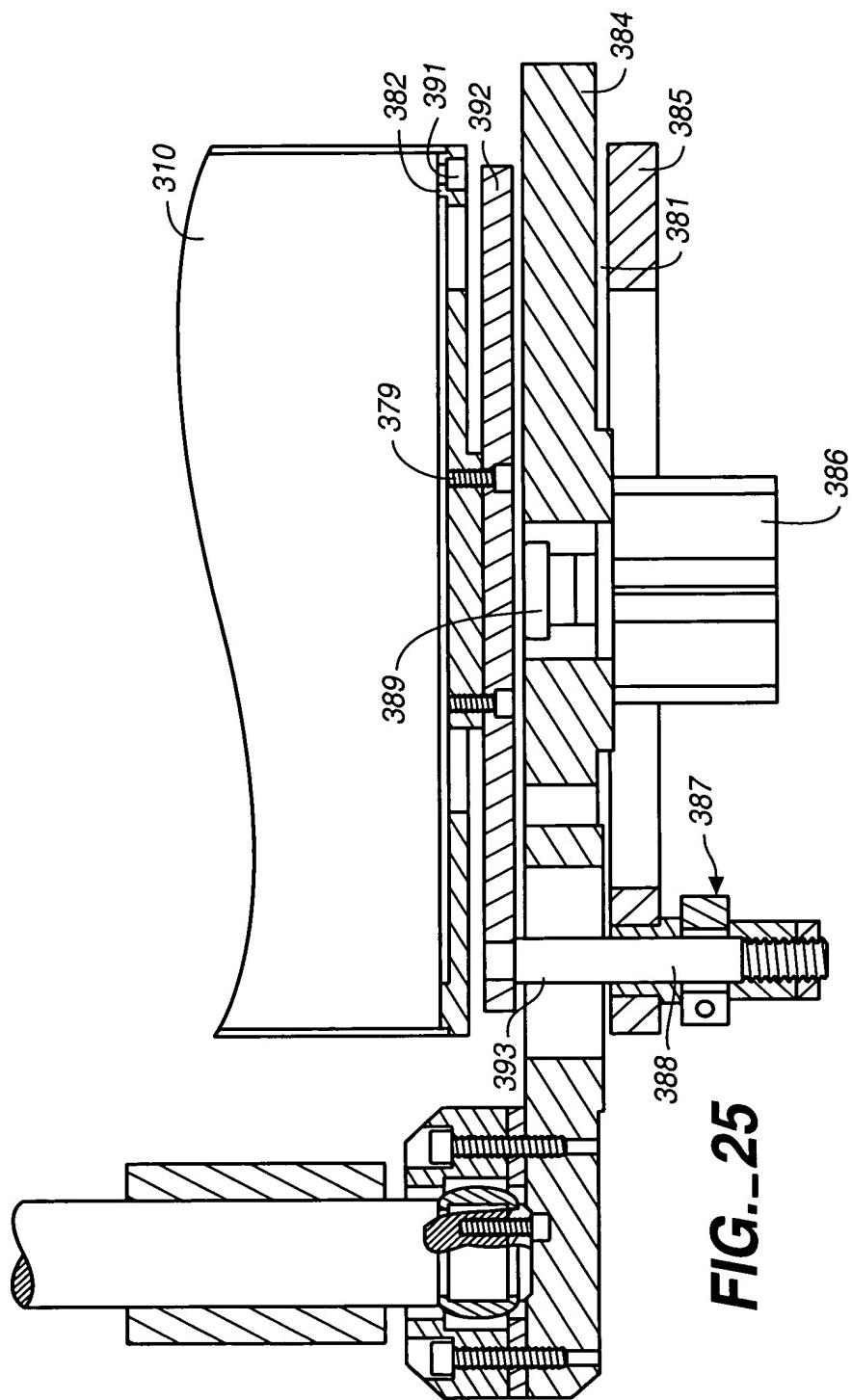
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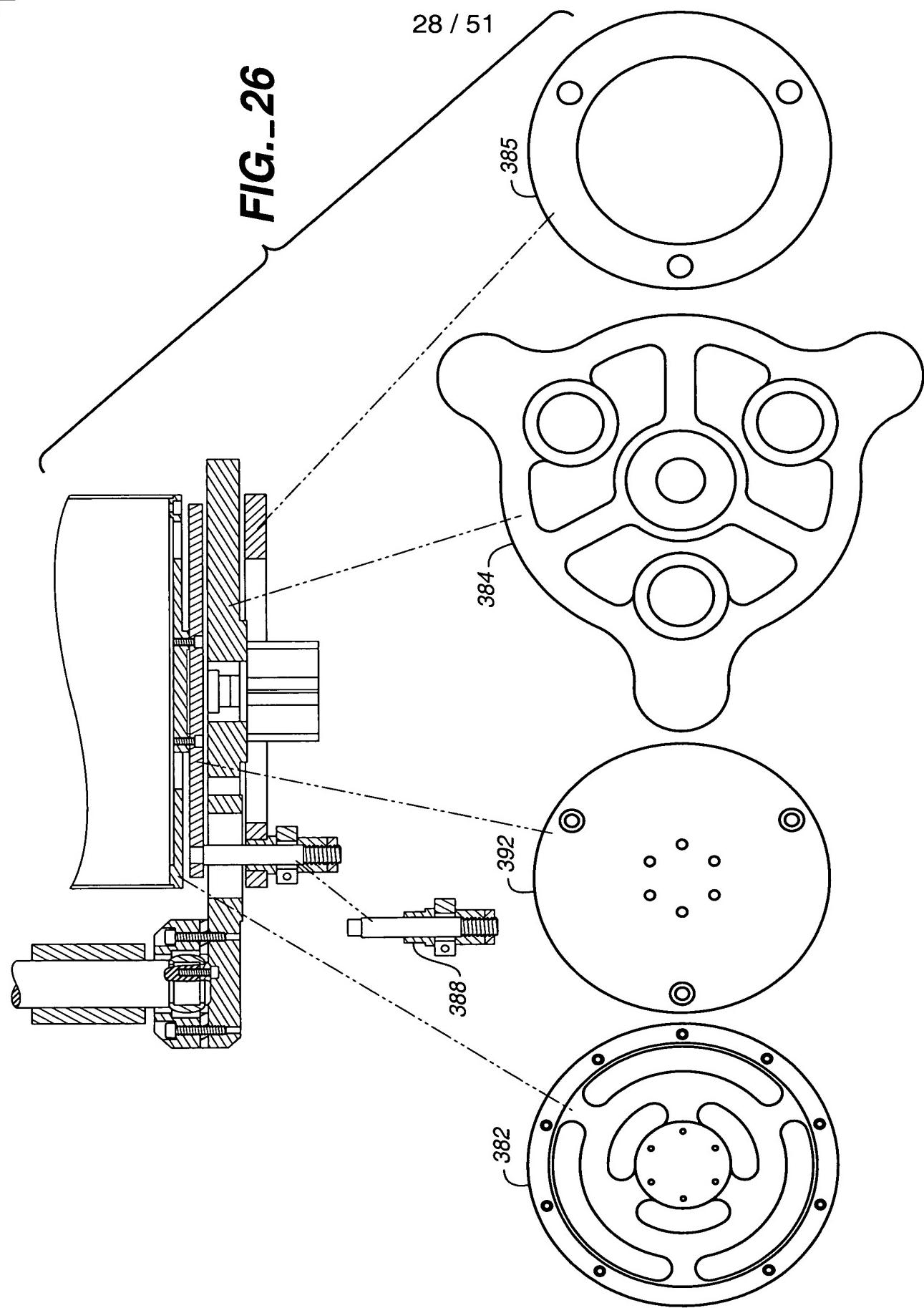
**FIG. 22**

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**FIG. 23**





**FIG. 26**

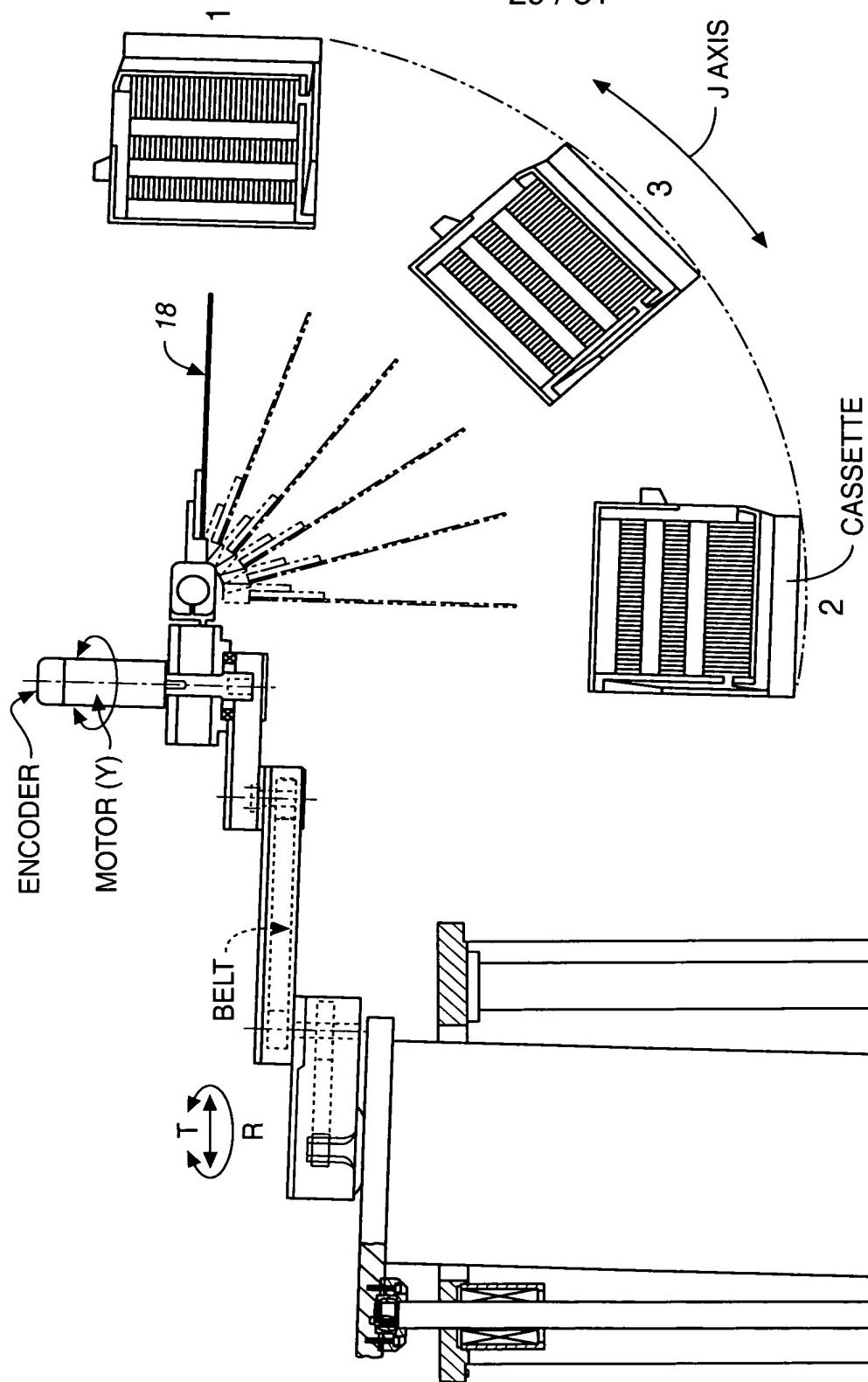


FIG..\_27

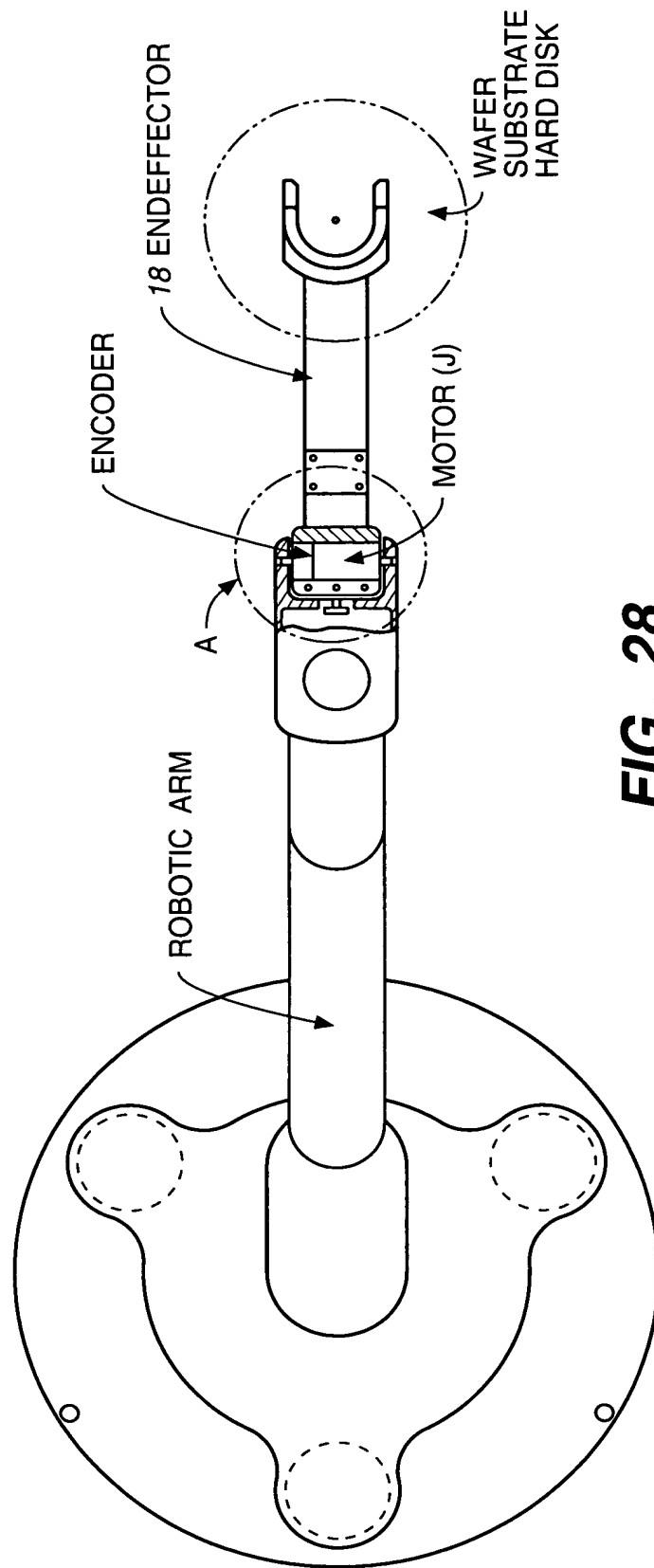


FIG.\_28

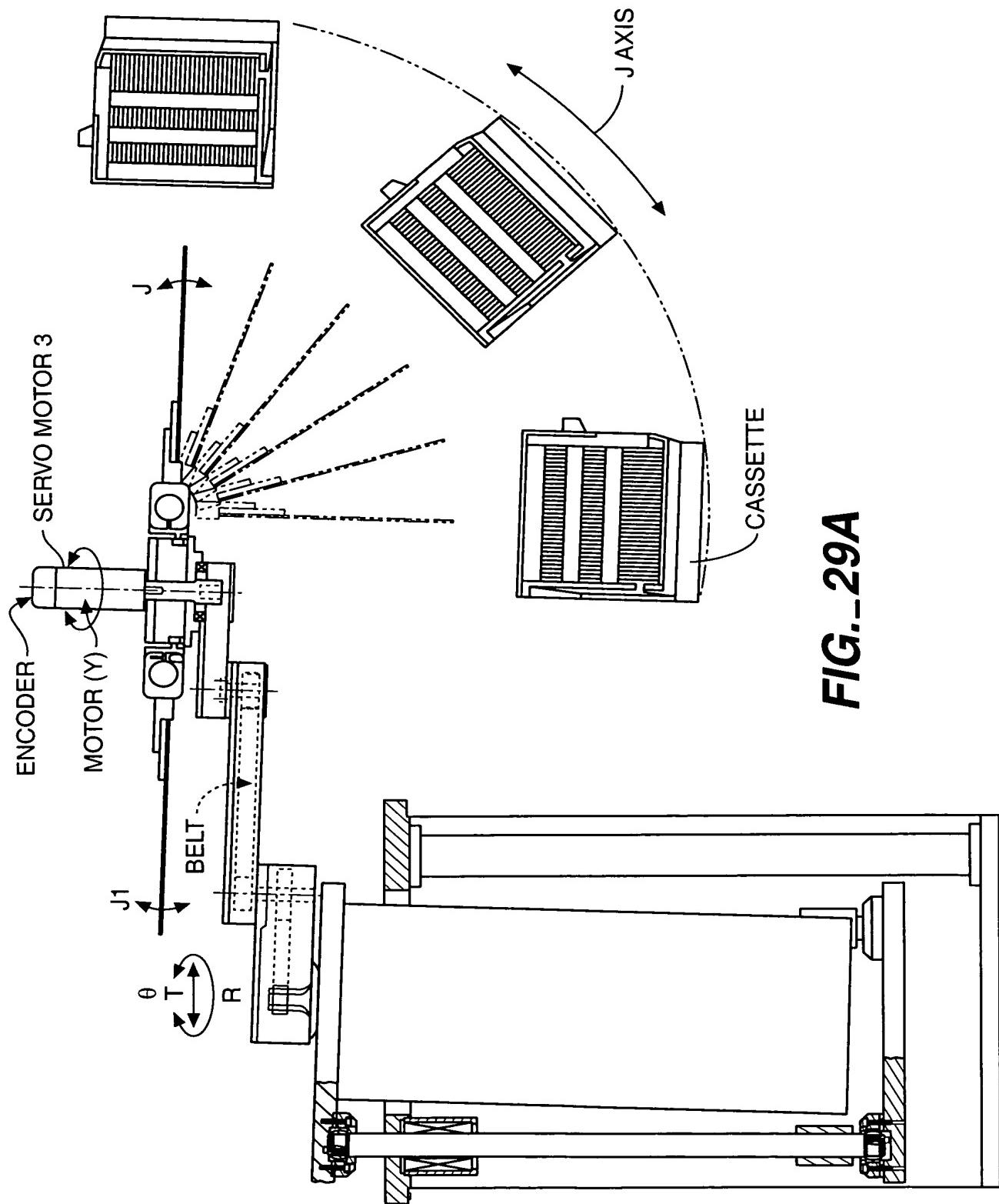
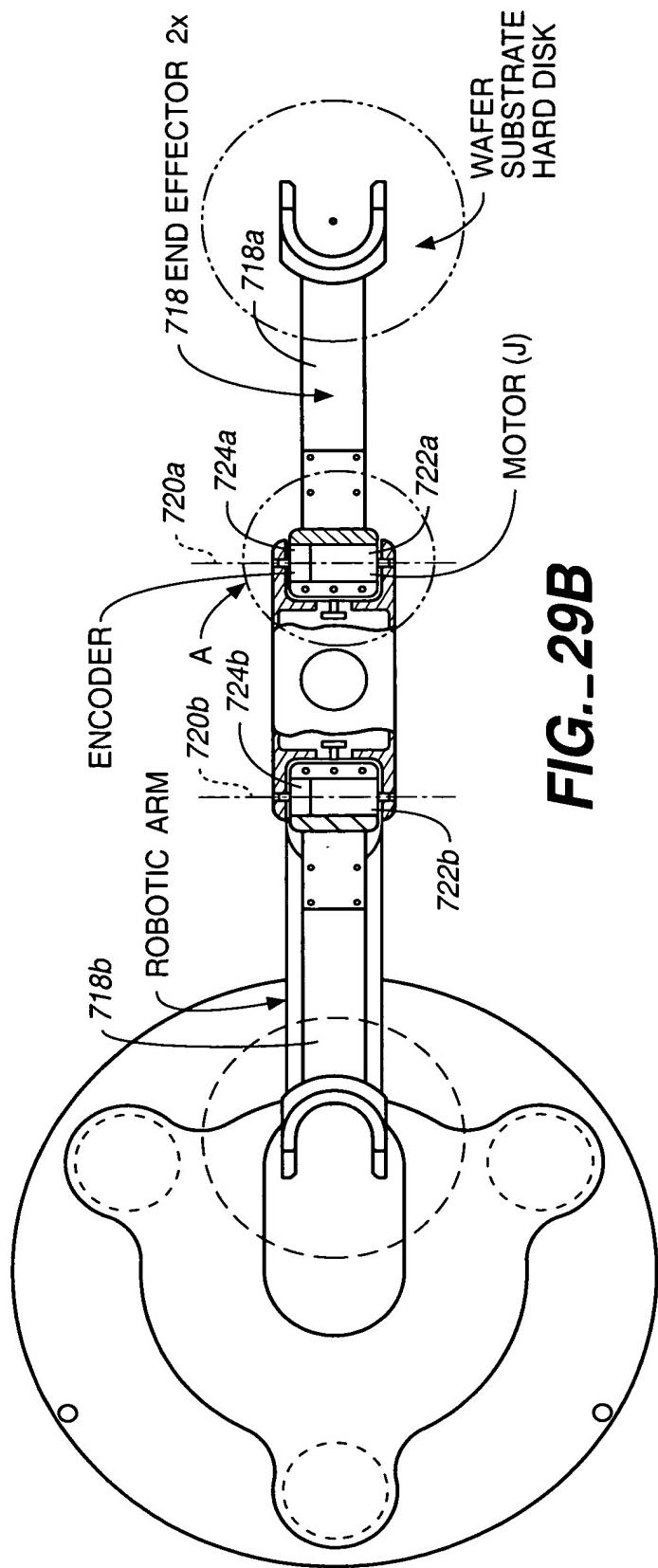


FIG.-29A



**FIG.-29B**

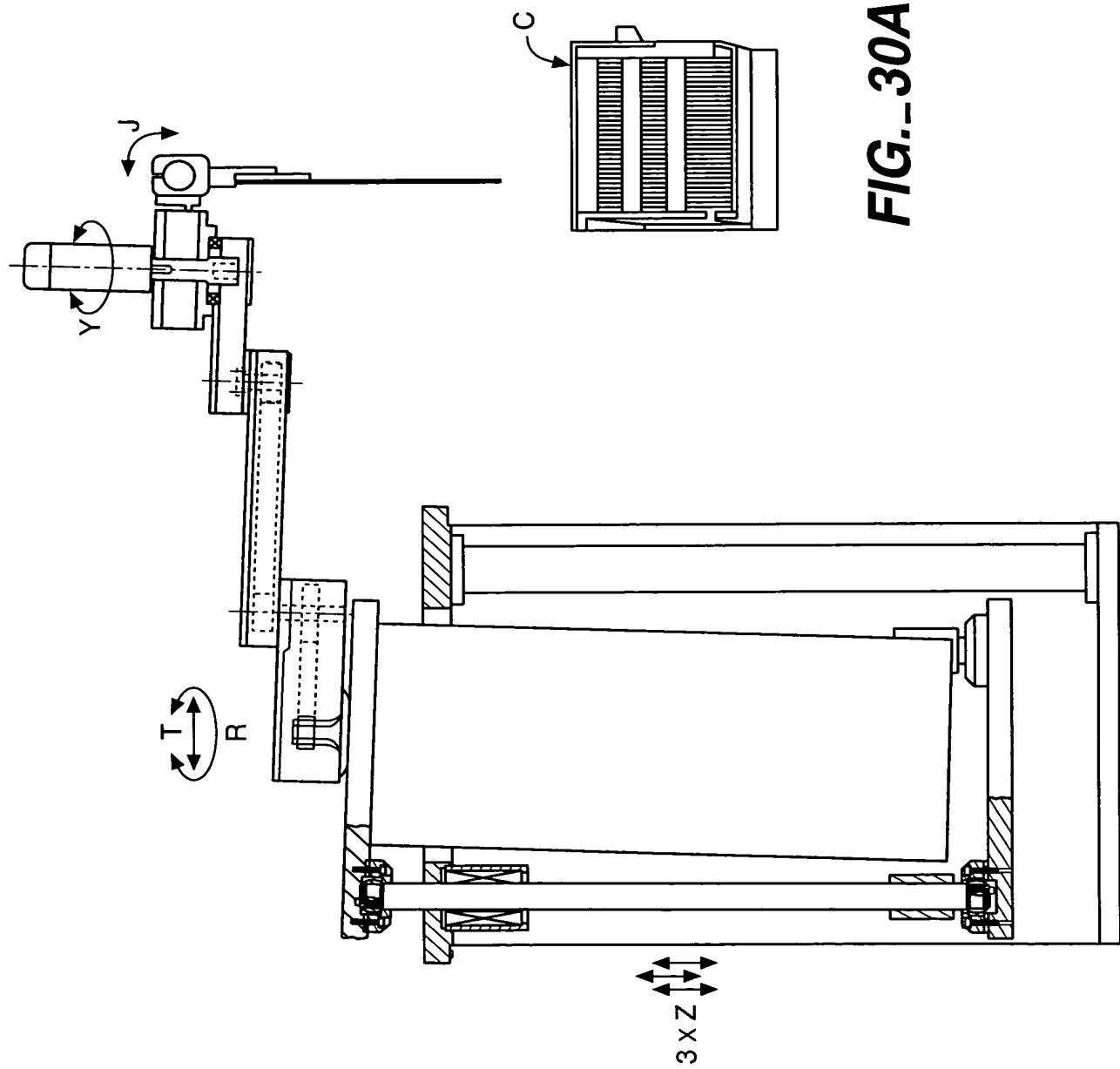


FIG.-30A

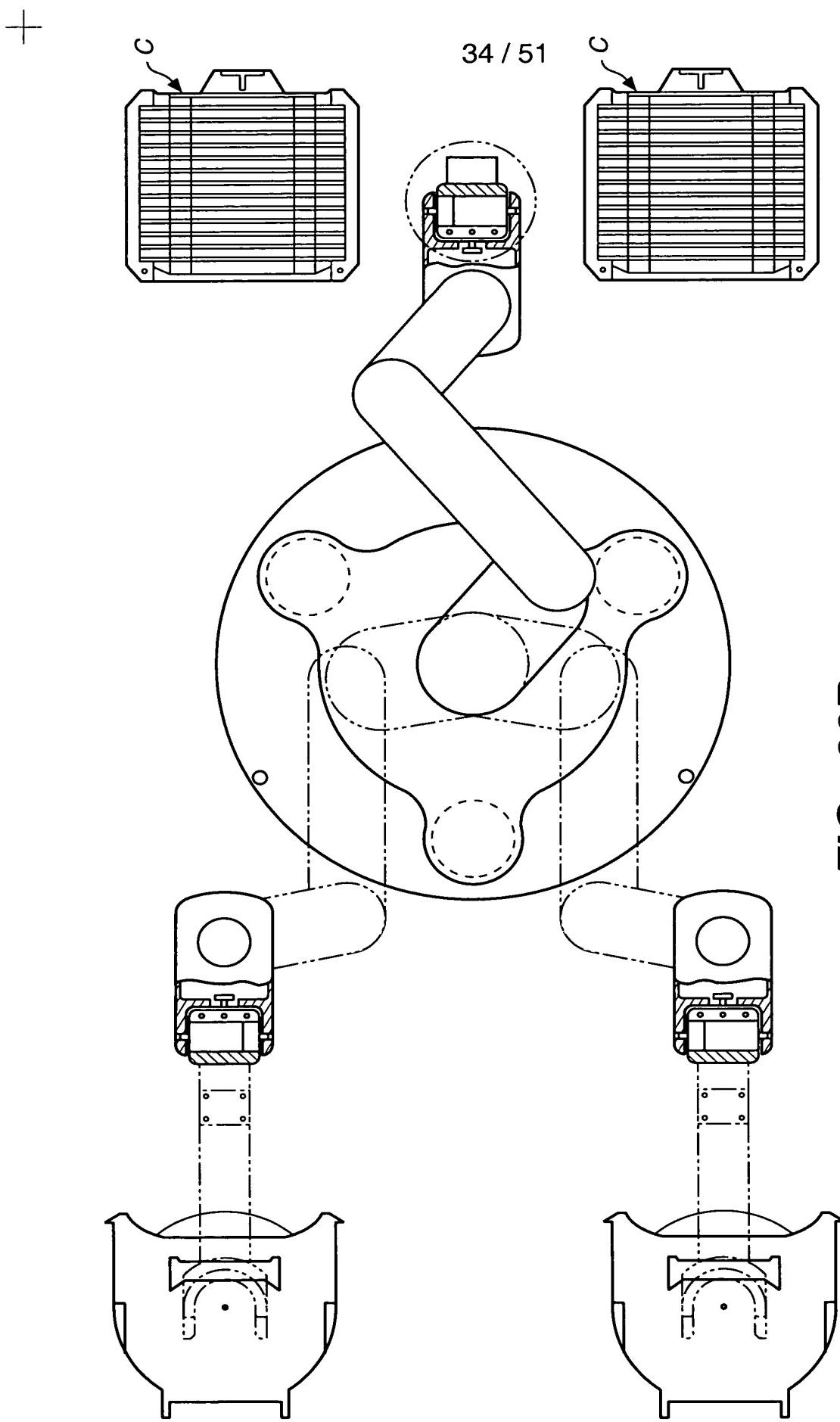


FIG.\_30B

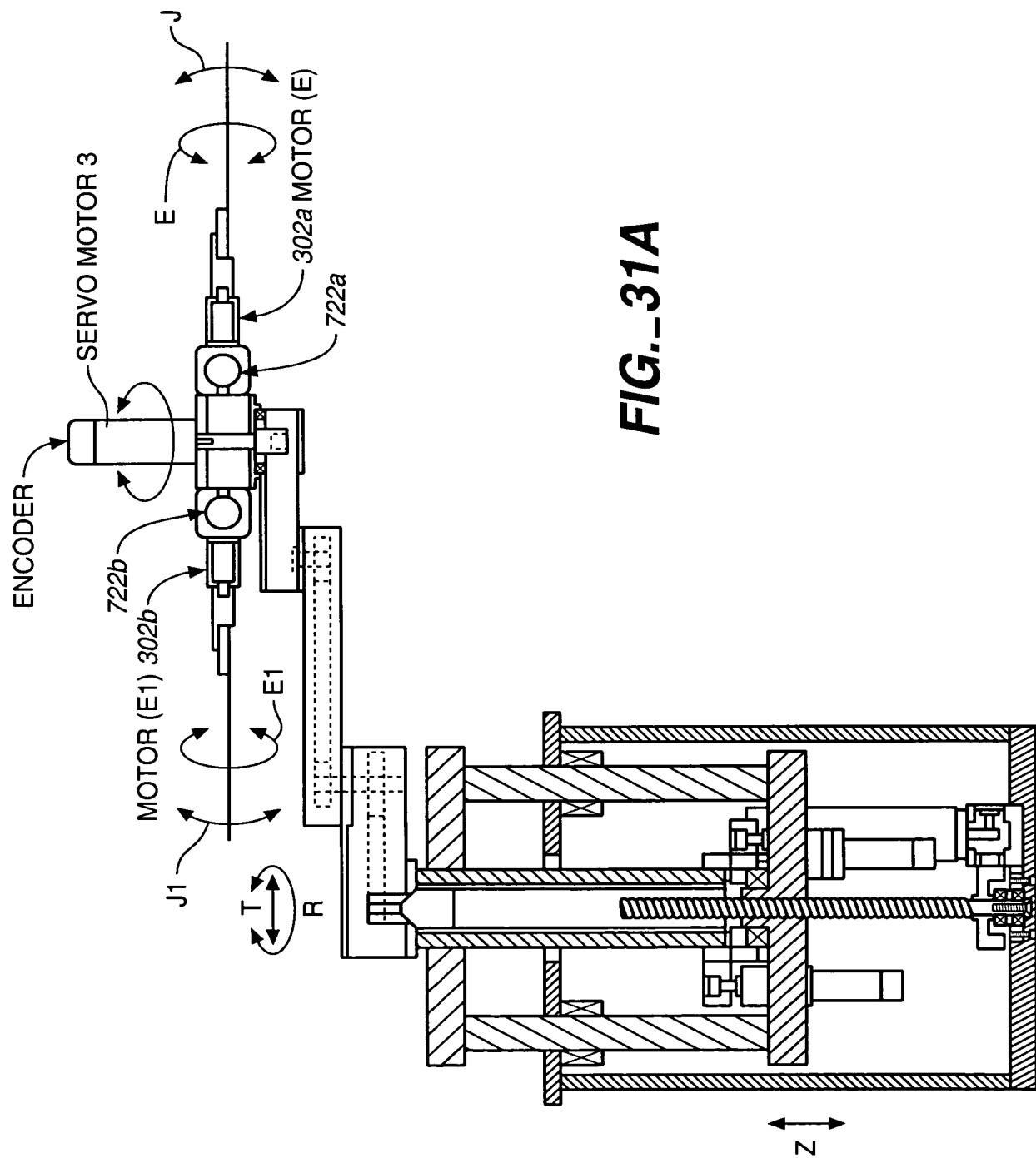
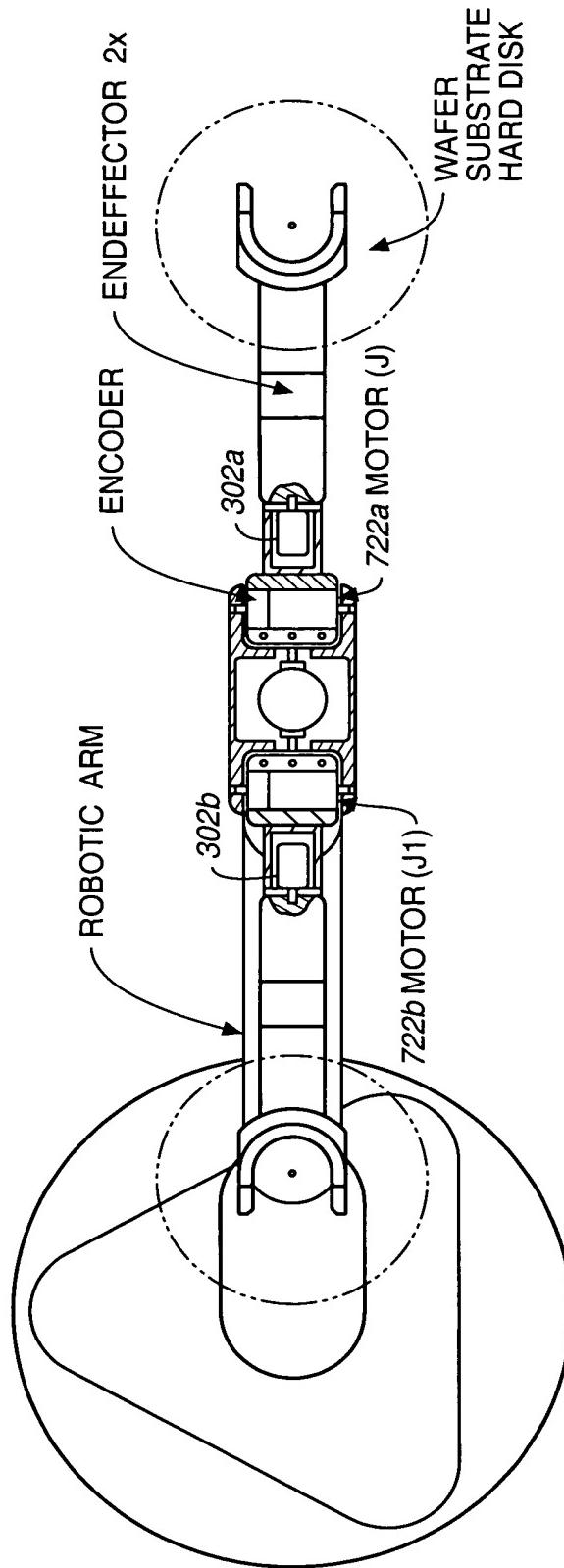
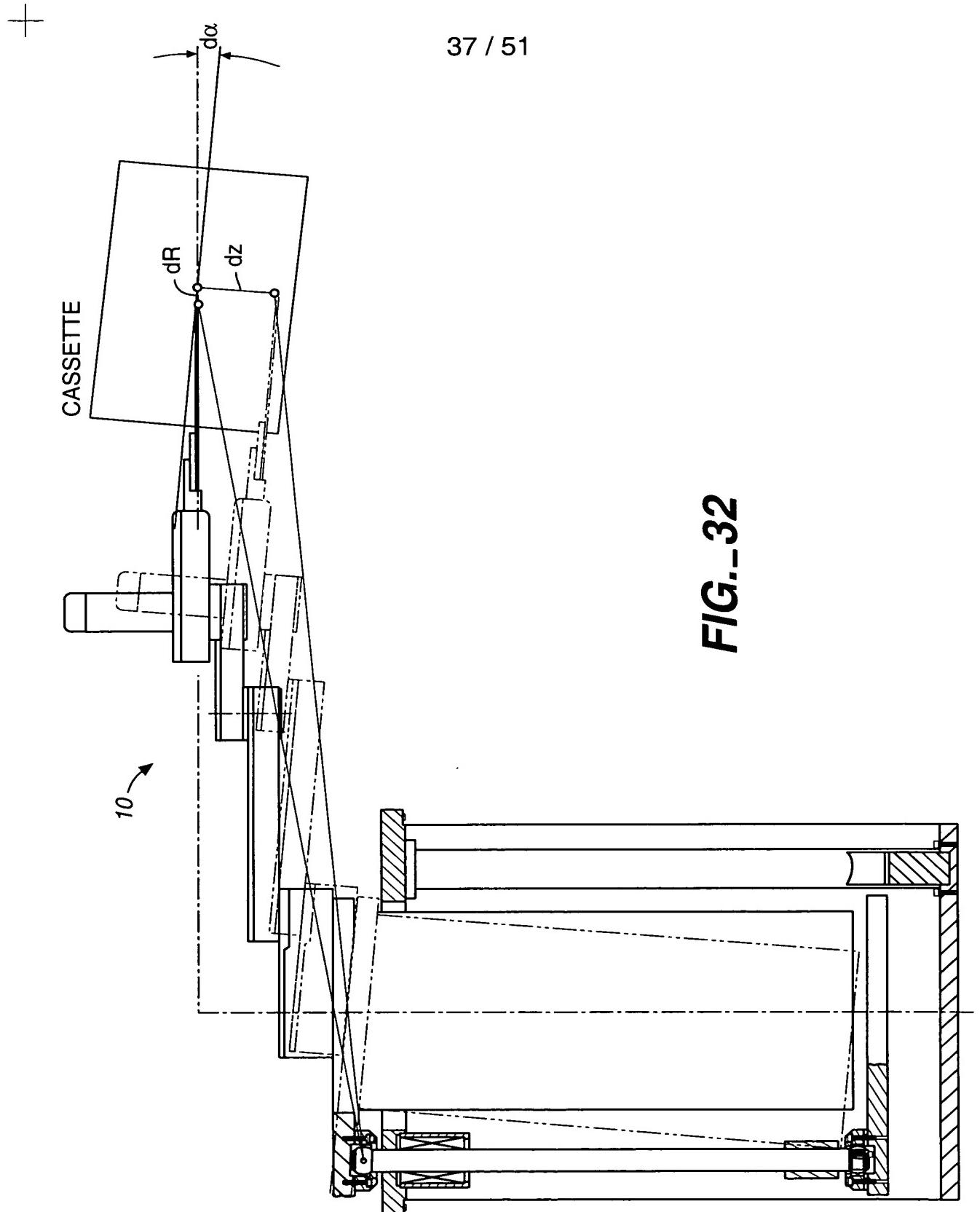
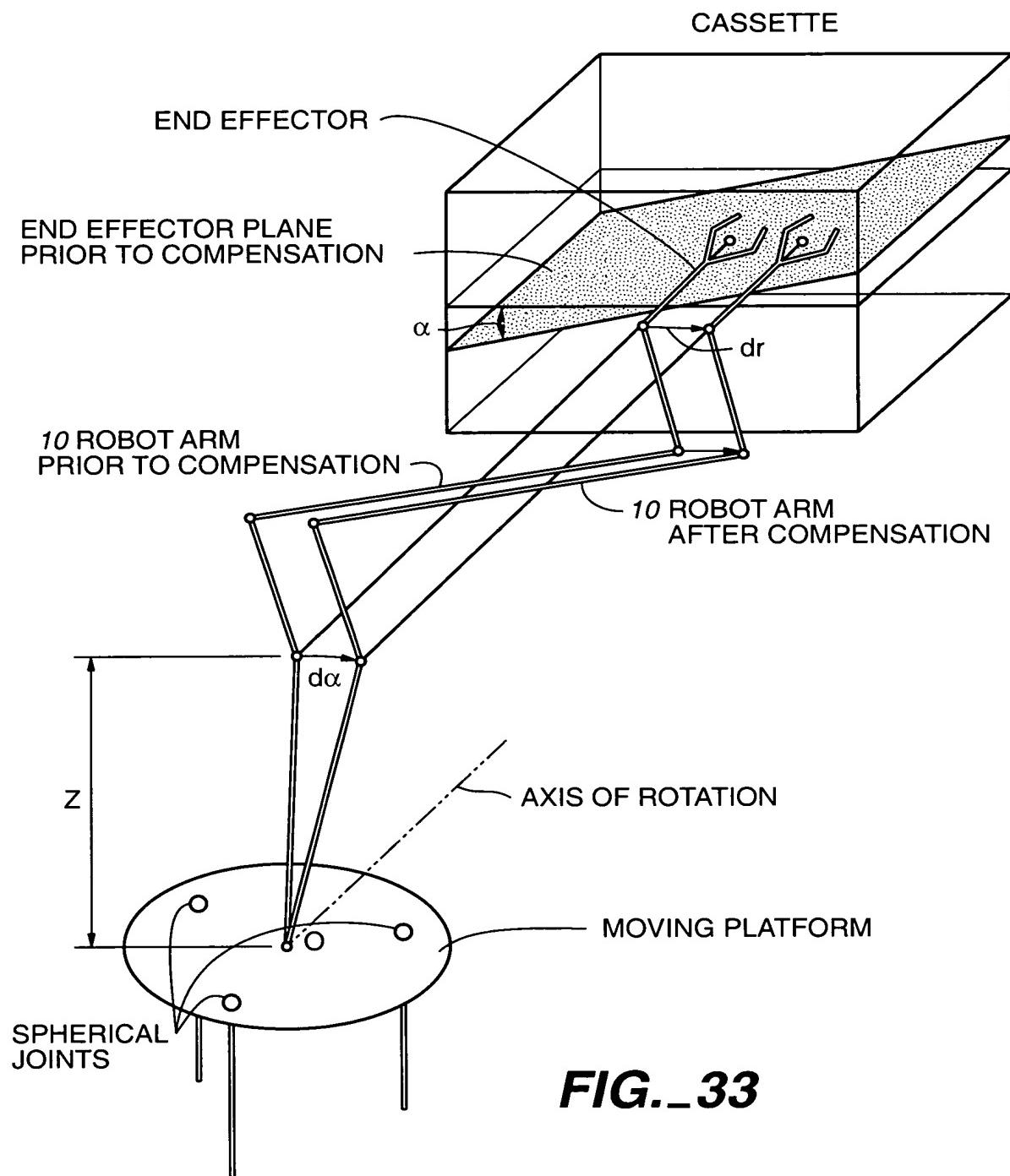


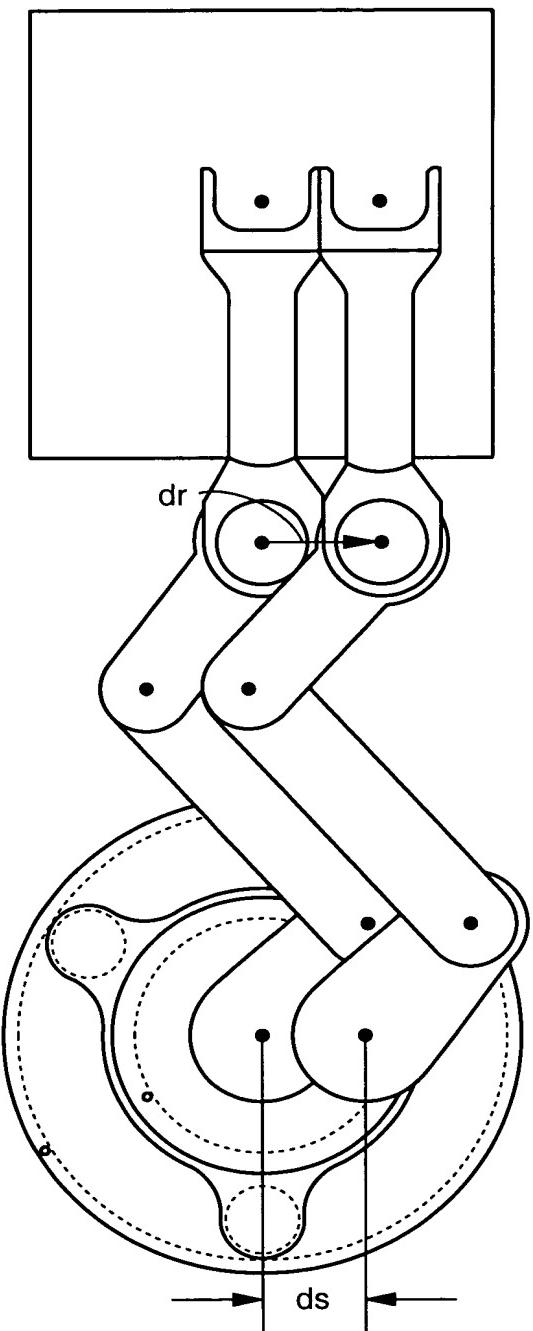
FIG.-31A



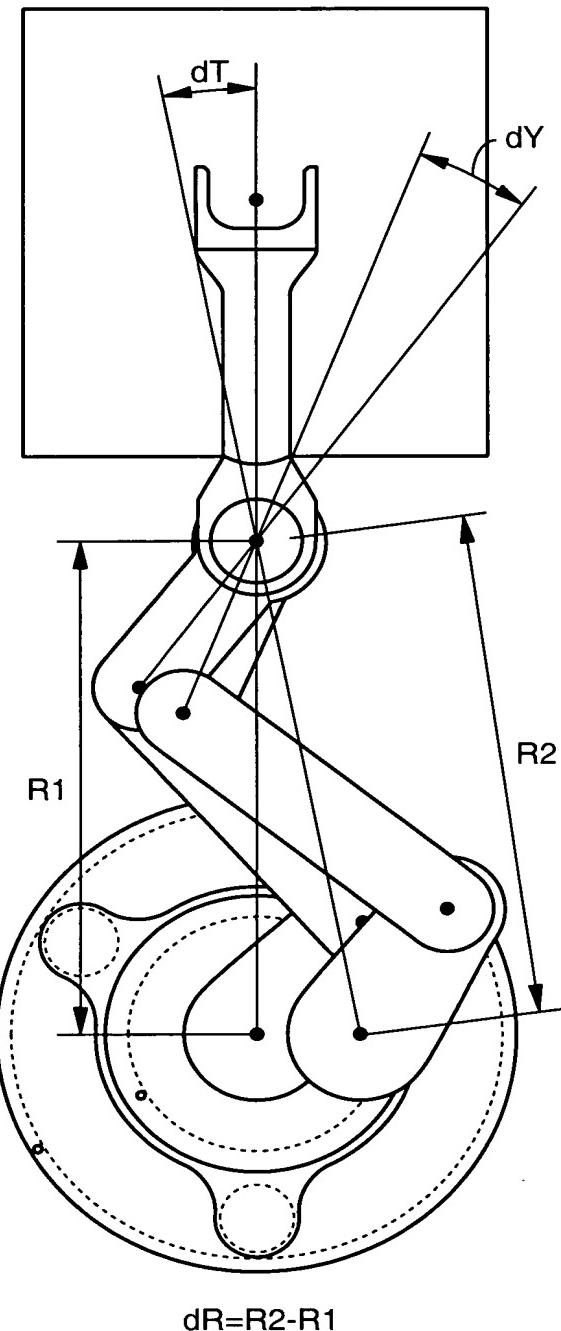
**FIG.-31B**



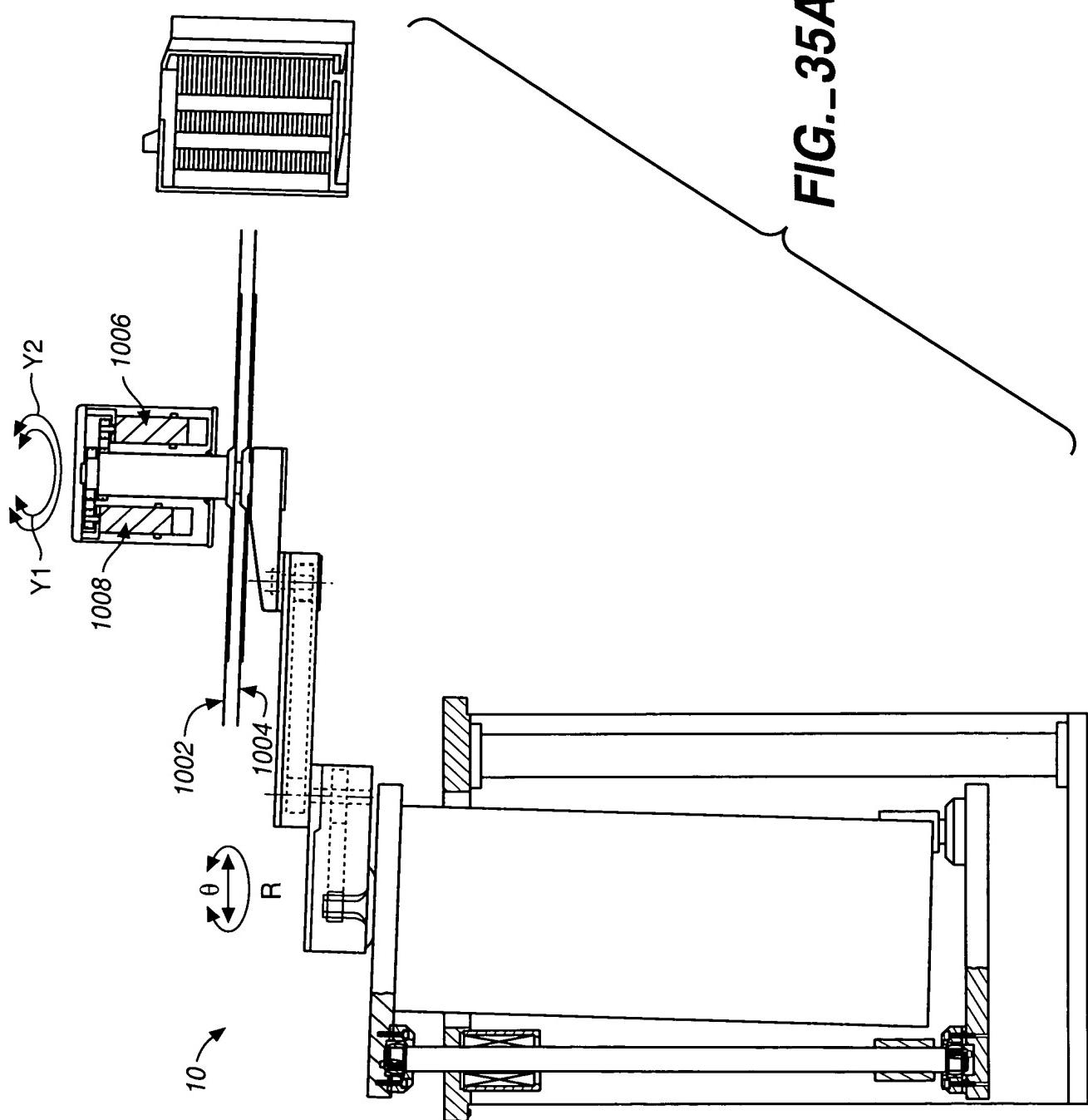


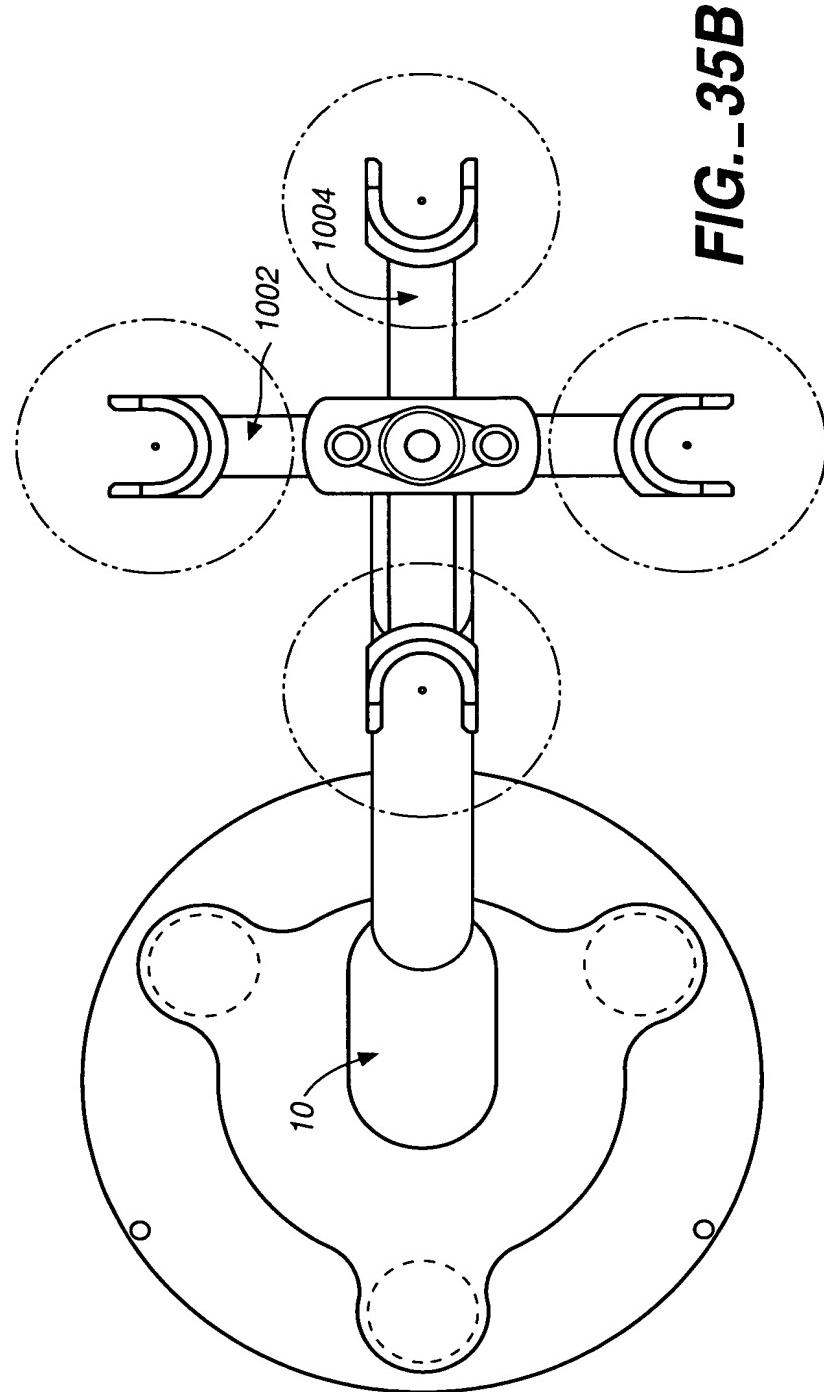


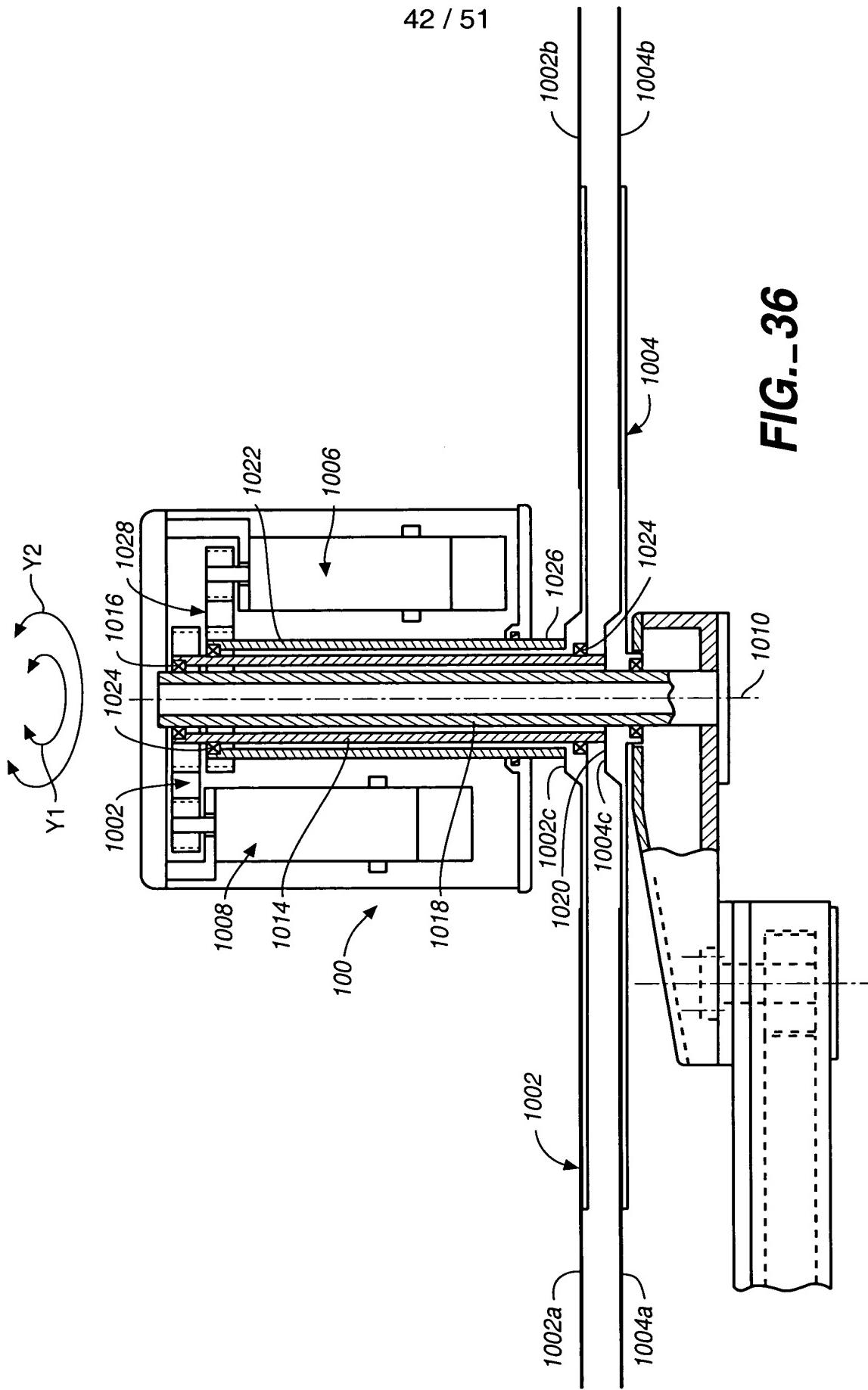
**FIG.\_34A**

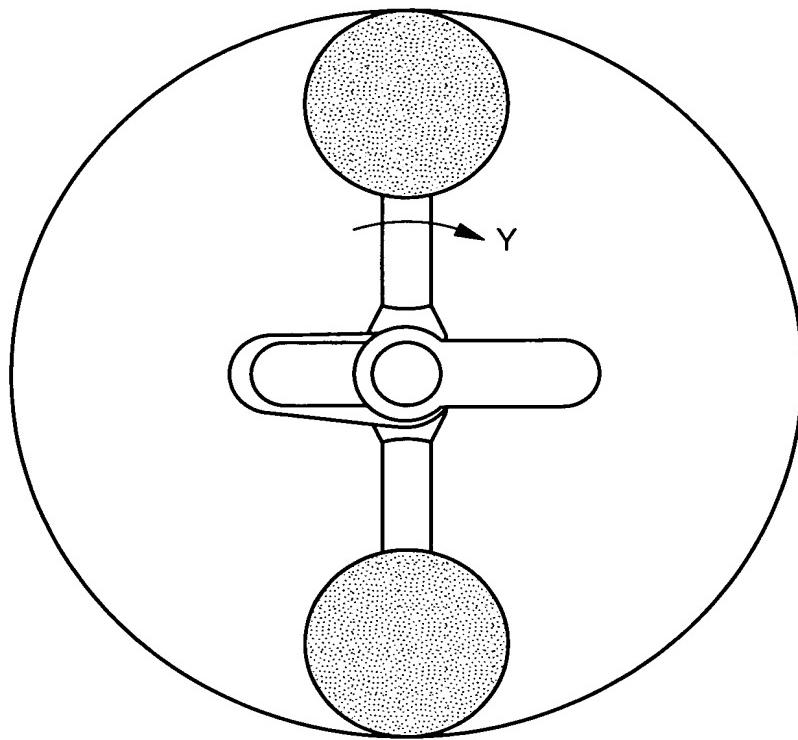


**FIG.\_34B**

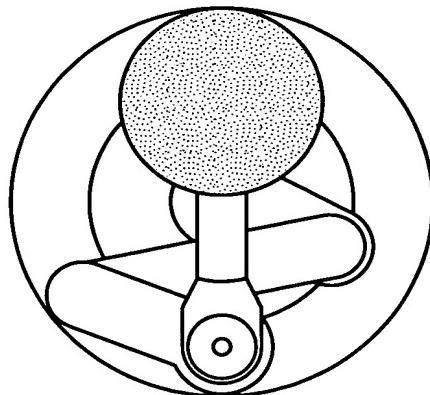




**FIG. 36**



**FIG.\_37**



**FIG.\_38**

PROCESS STATION

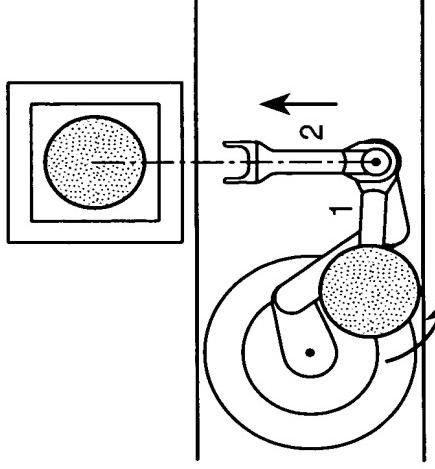


FIG.\_39A

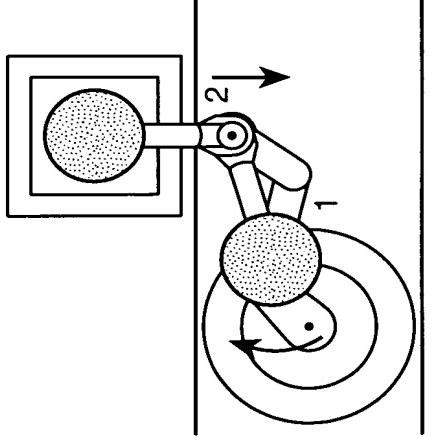


FIG.\_39B

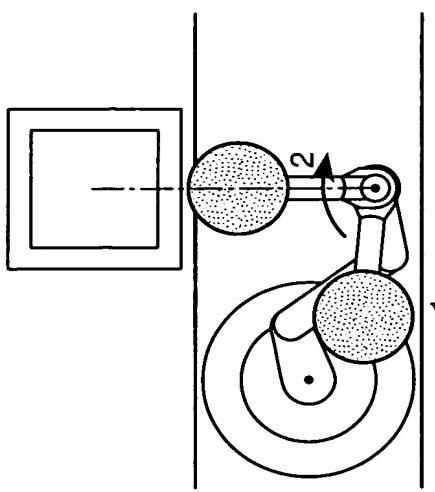


FIG.\_39C

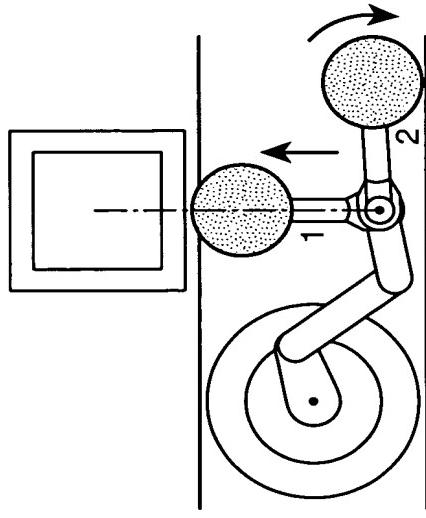


FIG.\_39D

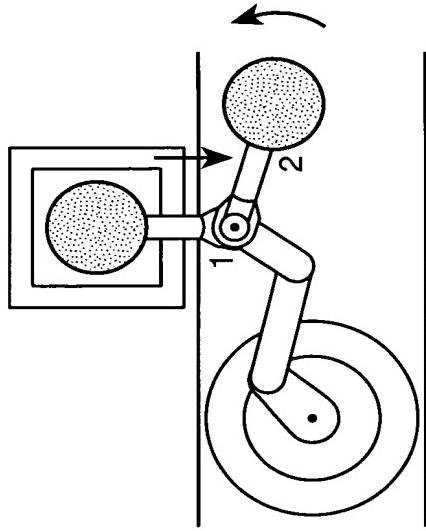


FIG.\_39E

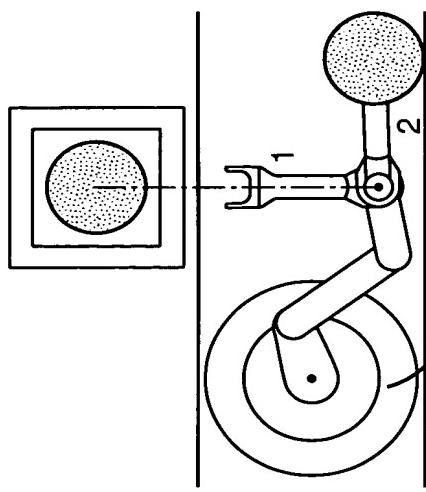
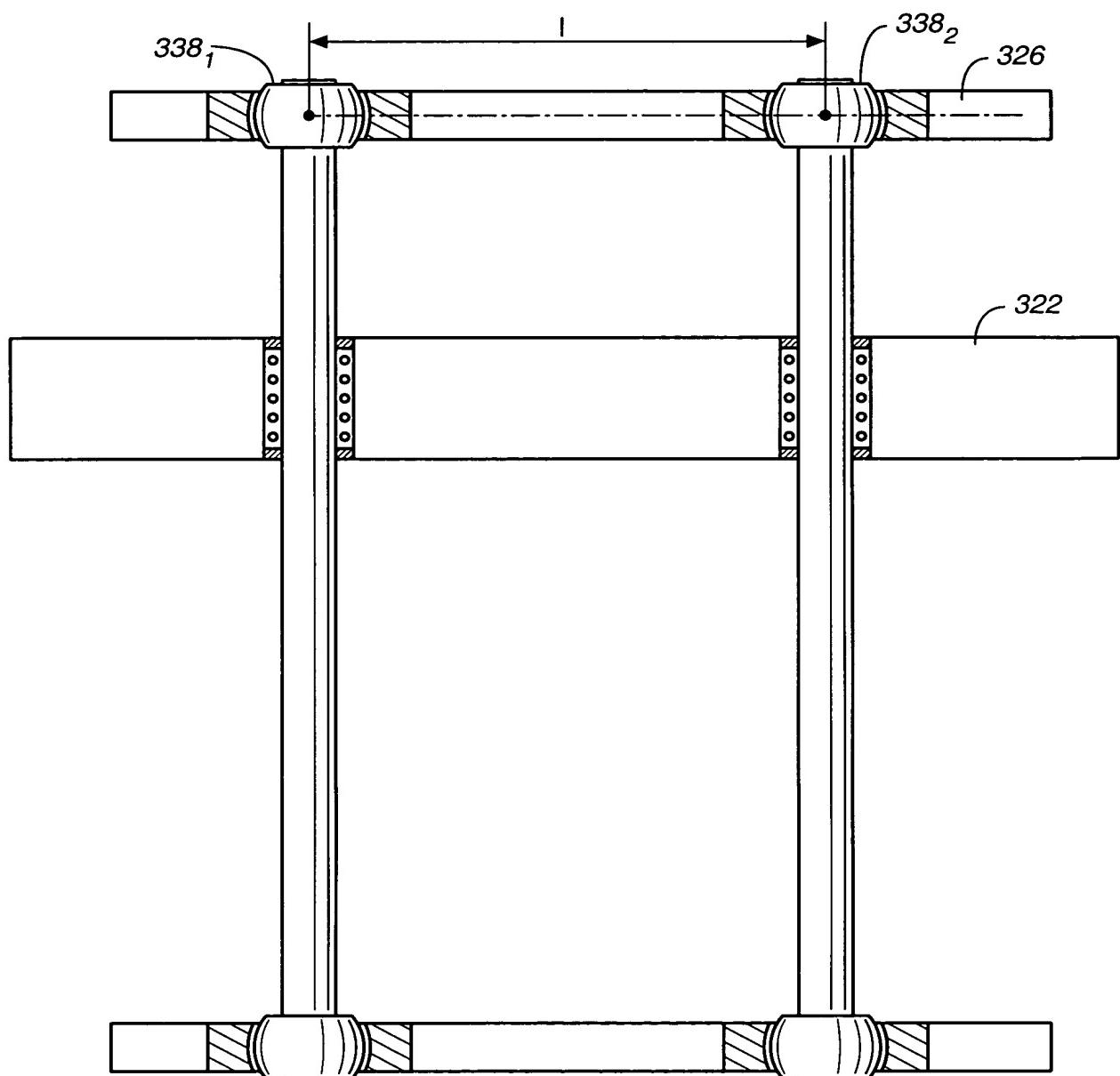
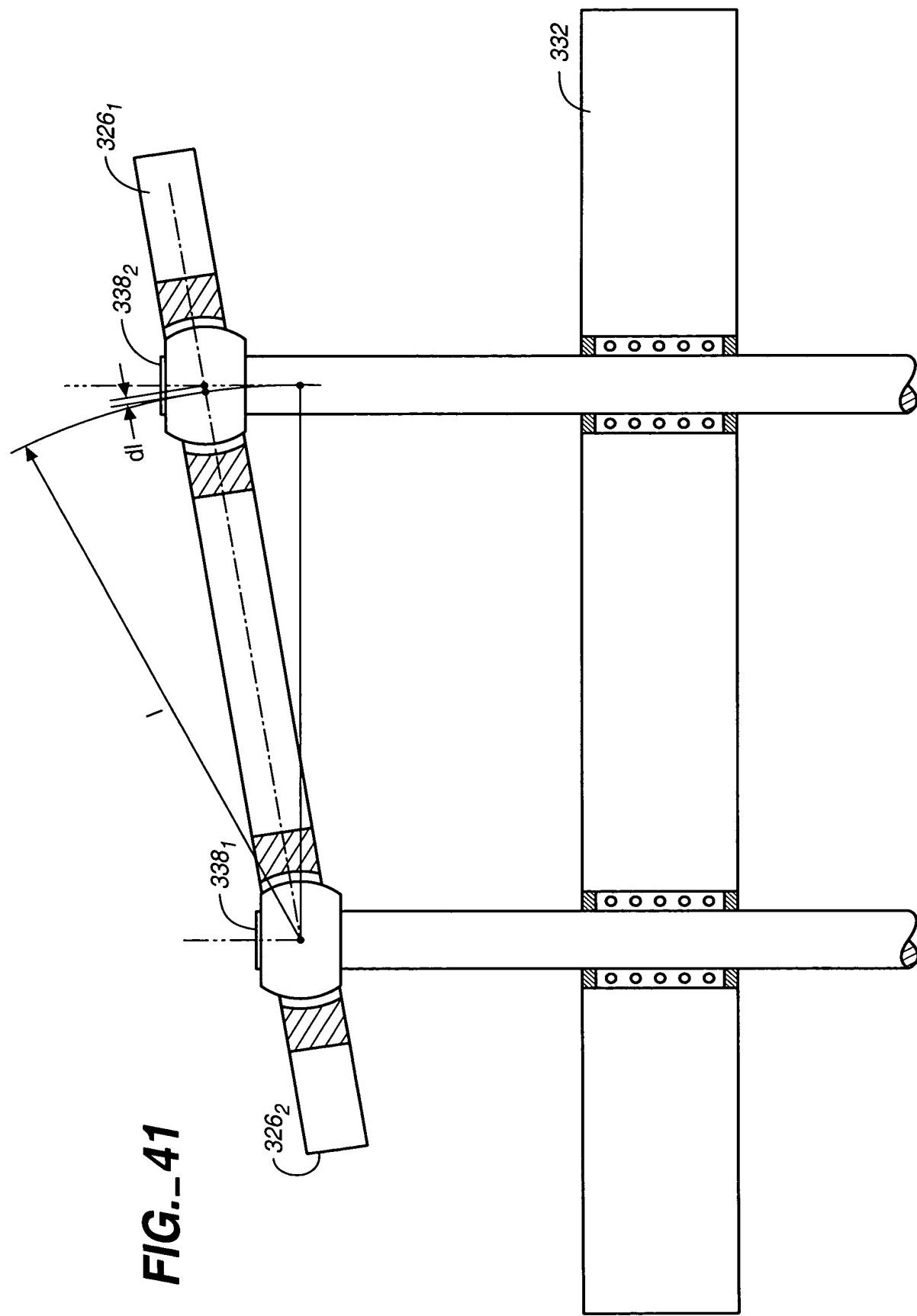
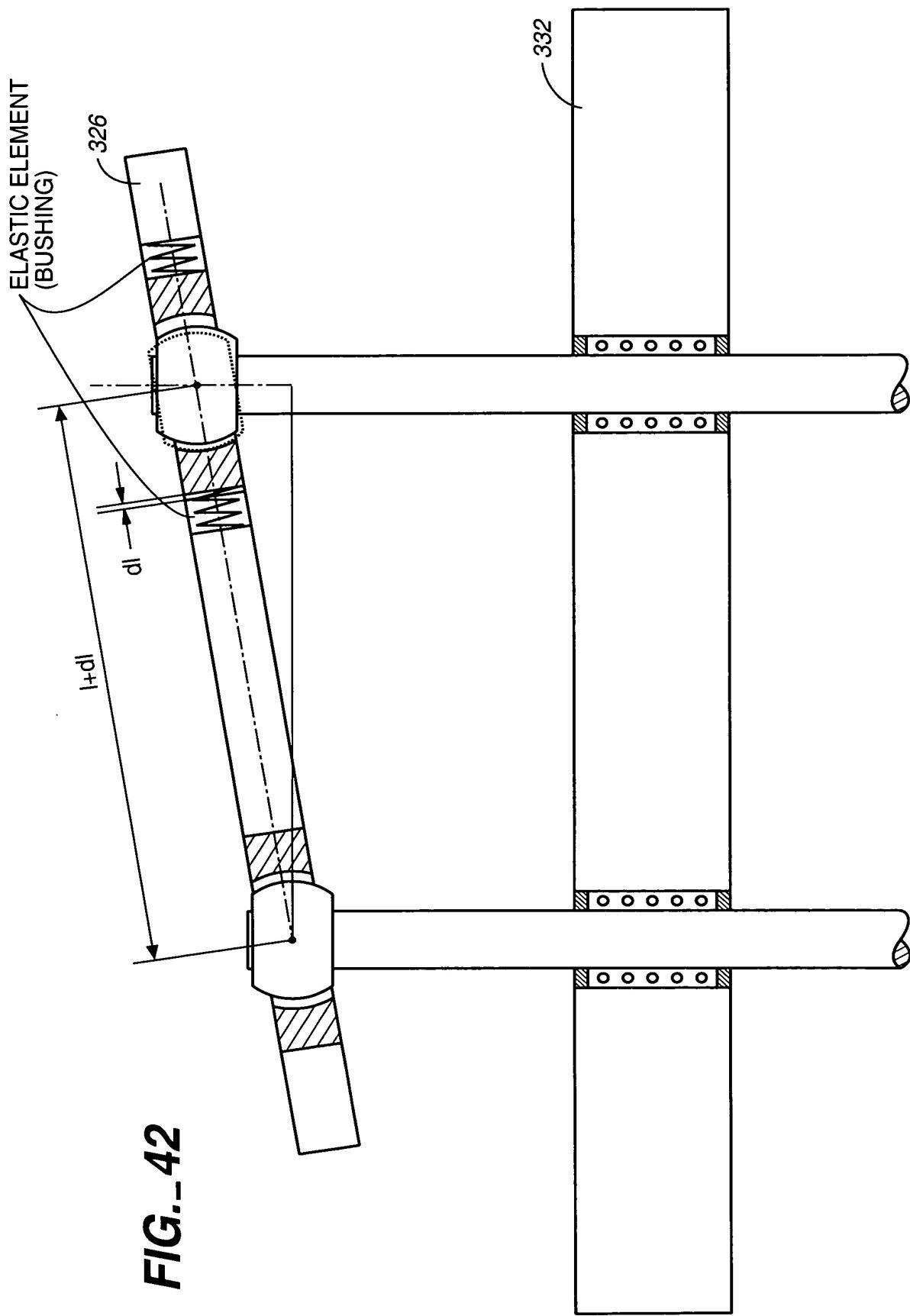


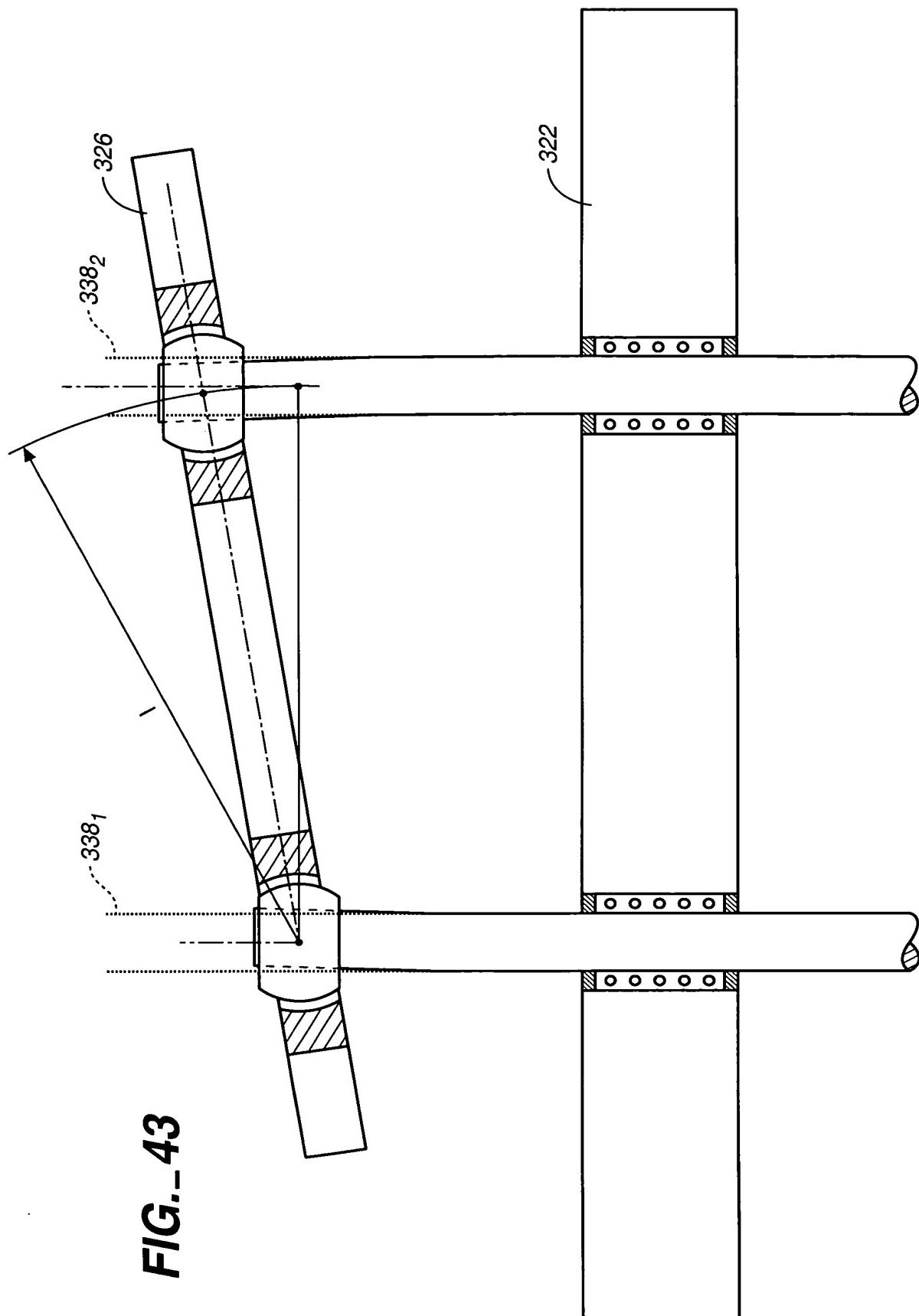
FIG.\_39F



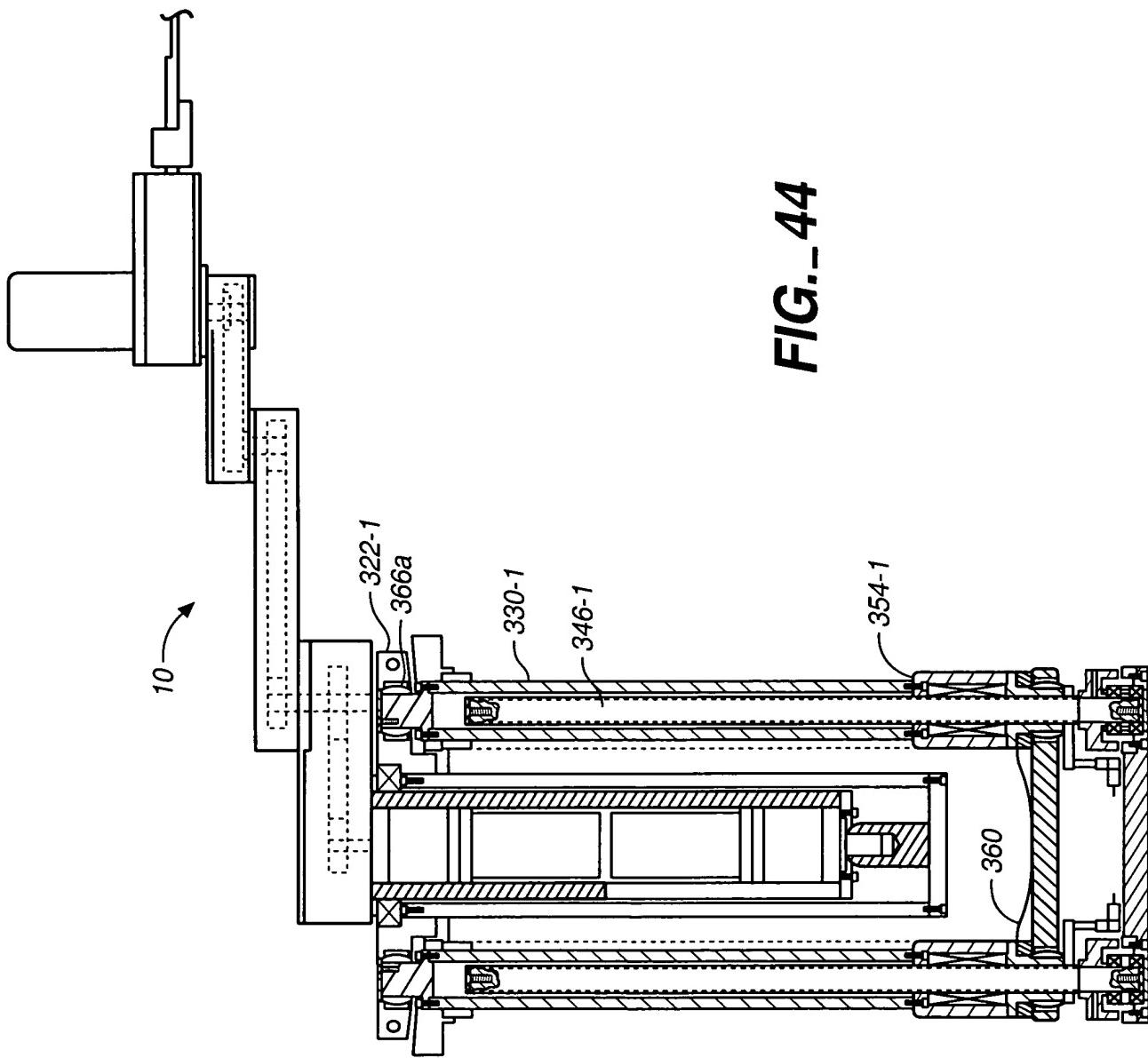
***FIG.\_40***



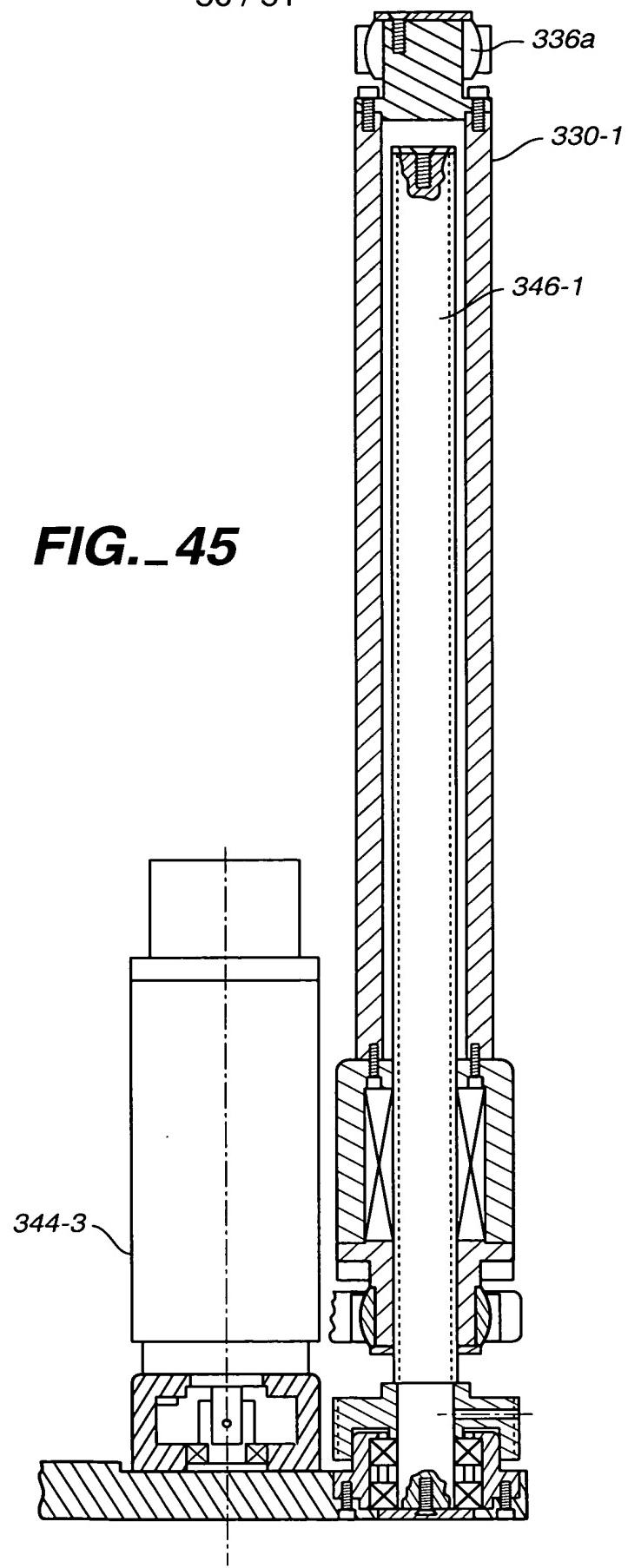




**FIG. 43**

**FIG.-44**

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**FIG.\_45**

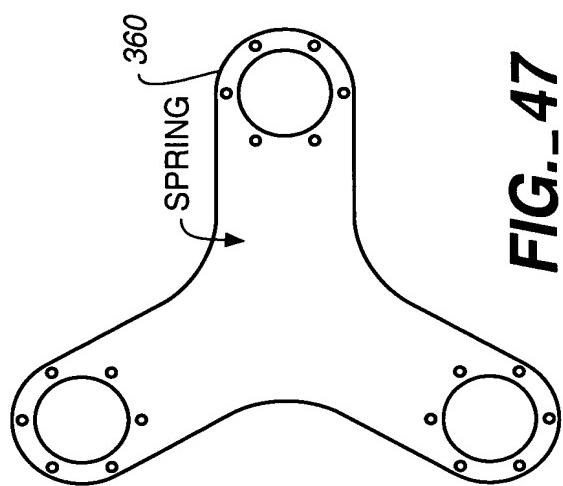


FIG. 47

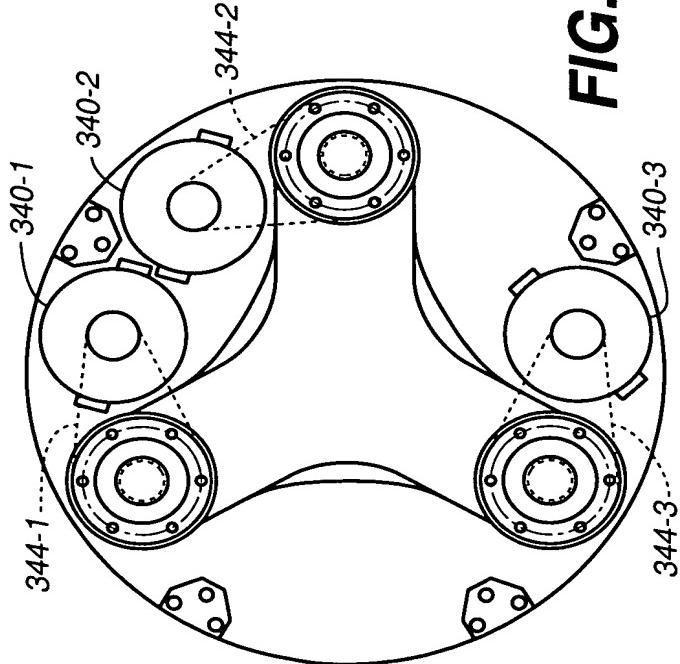


FIG. 46